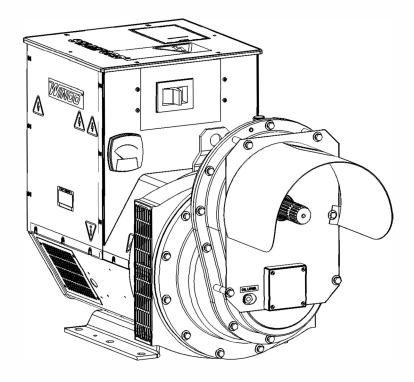


W70PTO & W70PTOS GENERATORS

INSTALLATION & OPERATORS MANUAL



COPY YOUR MODEL AND SERIAL NUMBER HERE No other WINCO generator has the same serial number as yours. If you should ever need to contact us concerning this unit, it will help us to respond to your needs faster.

MODEL
SERIAL NUMBER
PURCHASE DATE
DEALER NAME
DEALER PHONE #

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SAVE THESE INSTRUCTIONS

SAFETY IMPORTANT SAFETY INSTRUCTIONS

This generator has been designed and manufactured to allow safe, reliable performance. Poor maintenance, improper or careless use can result in potentially deadly hazards; from electrical shock or fire. Please read all safety instructions carefully before installation or use. Keep these instructions handy for future reference. Take special note and follow all warnings on the unit labels and in the manuals.

CALIFORNIA PROPOSITION 65

WARNING: This product contains crude oil, gasoline, diesel fuel and other petroleum products, Antifreeze to which can expose you to chemicals including toluene and benzene, Ethylene glycol (ingested) which are known to the State of California to cause cancer, birth defects or other reproductive harm and developmental issues.

For more information go to www.P65Warning.ca.gov.

SAFETY DEFINITIONS

DANGER: indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations.

WARNING: indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION: indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

1. ELECTRICAL SHOCK -

The output voltage present in this equipment can cause fatal electric shock. This equipment must be operated by a responsible person.

- A. Do not allow anyone to operate the generator without proper instruction.
- B. Guard against electric shock.
- C. Avoid contact with live terminals or receptacles.
- D. Use extreme care if operating this unit in rain or snow.
- E. Use only three-pronged grounded receptacles and extension cords.
- F. Be sure the unit is properly grounded for your application.

2. FIRE HAZARD -

Fuels present a hazard of possible explosion and/or fire.

A. Do not refuel when the engine is running or hot.B. Keep fuel containers out of reach of children.

- C. Do not smoke or use open flame near the generator set or fuel tank.
- D. Keep a fire extinguisher nearby and know its proper use. Fire extinguishers rated ABC by NFPA are appropriate.
- E. Store fuel only in an approved container, and only in a well ventilated area.
- F. Follow local codes for closeness to combustible material.

3. DEADLY EXHAUST GAS -

Exhaust fumes from any engine contains carbon monoxide, an invisible, odorless and deadly gas that must be mixed with fresh air.

- A. Operate tractor only in well ventilated areas.
- B. Never operate indoors including attached garages
- C. Never operate the unit in such a way as to allow exhaust gases to seep back into closed rooms (i.e. through windows, walls, floors).

4. NOISE HAZARD -

Excessive noise is not only tiring, but continual exposure can lead to loss of hearing.

- A. Use hearing protection when working around this equipment for long periods of time.
- B. Keep your neighbors in mind when using this equipment.

5. CLEANLINESS -

Keep the generator and surrounding area clean.

- A. Remove all grease, ice, snow or materials that create slippery conditions around the unit.
- B. Remove any rags or other materials that could create a potential fire hazard.
- C. Carefully clean up any gas or oil spills before starting the unit.

6. SERVICING EQUIPMENT -

All service, including the installation or replacement of service parts, should be performed only by a qualified technician.

- A. Use only factory approved repair parts.
- B. Do not work on this equipment when fatigued.
- C. Never remove the protective guards, covers, or receptacle panels while the engine is running.
- D. Use extreme caution when working on electrical components. High output voltage from this equipment can cause serious injury or death.
- E. Always avoid hot mufflers, exhaust manifolds, and engine parts. They can cause severe burns instantly.
- F. The use of the engine-generator set must comply with all national, state, and local codes.

SPECIFICATIONS

W70PTO

Continuous Watts	69,000
Volts	120/240
Phase	Single
Amps	287
Power Factor	1.0
Input Speed	540 RPM
Generator Speed	1800 RPM
Input Shaft	1 3/4" - 20 Spline
Required Tractor PTO HP	138

W70PTOS

Continuous Watts	69,000
Volts	120/240
Phase	Single
Amps	287
Power Factor	1.0
Input Speed	1000 RPM
Generator Speed	1800 RPM
Input Shaft	1 3/4" - 20 Spline
Required Tractor PTO HP	138

TESTING POLICY

Before any generator is shipped from the factory, it is fully checked for performance. The generator is loaded to its full capacity, and the voltage, current, and frequency are carefully checked.

Rated output of generator is based on engineering tests of typical units, and is subject to, and limited by, the temperature, altitude, fuel, and other conditions specified by the manufacturer of applicable engines.

INTRODUCTION INTENDED USES

The WINCO power take-off generators are designed primarily for farm use as a standby electrical power supply, utilizing the power take-off of a tractor or truck as the prime mover. This PTO drive generator will provide, 120/240V 1-PH, 60Hz electrical service when properly driven.

DO NOT operate and/or store the unit outside during inclement weather without adequate protection from the elements. Failure to do so will damage the unit.

NOTE:

It is acceptable to use this generator with a tractor with less HP output than required for full power operation. The generator will work but produce only as much kW output as the tractor can supply HP for. For example, a 20 HP output tractor will deliver a maximum of approximately 10 kw. If you are using a tractor with more HP than required to run the generator care should be taken to ensure that you do not overload the generator causing overheating and equipment damage. Observe input RPM specifications.

The generator may be foundation mounted for use as standby power source, or trailer mounted, and used as portable electrical power sources for areas where commercial power is not readily available, such as out buildings.

This generator includes a frequency meter to warn against high or low frequency, three output power receptacles, an overload protection circuit, and an electronic excitation circuit. To reduce maintenance problems, the coupling between the generator input shaft and rotor consists of precision helical gearing rather than a chain link drive. The input shaft is a 1 3/4'' - 20-spline.

IMPORTANT: THE MANUFACTURER STRONGLY RECOMMENDS RUNNING THE GENERATOR UNDER LOAD AT LEAST ONCE A MONTH IN ORDER TO EVAPORATE ANY ACCUMULATED MOISTURE CONDENSATION.

INSTALLATION

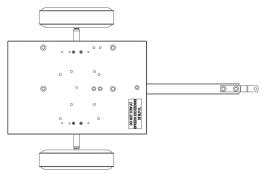
Note: PTO mounting holes are .75".

FOUNDATION MOUNTING

Mount the generator on a foundation if it is to be used as a permanent or standby power source. When planning a foundation, consider the following points:

- A. The foundation location should enable aligning the drive shaft (tumbling bar) in a straight or nearly-straight line between the power take-off and the generator input shaft. Misalignment must be less than 15 degrees during generator operation, even though the mechanical design of the tumbling bar may allow greater misalignment.
- B. The foundation must be solid enough to absorb generator starting and reflected load torque during operation.
- C. The foundation surface should be flat.
- D. Space is required around the generator for mounting switching devices, making connections, and for servicing.
- E. For dimensions needed for your specific generator, please refer to it's outline drawing. The hardware needed is dependent on your distinct application.
- F. All four generator mounting pads must rest firmly on the foundation. Install shims if necessary to even out the foundation under the mounting pads, then bolt the generator firmly in place.

TRAILER MOUNTING



Mount the generator on a trailer if you plan to use it as a portable power source. When selecting or building a trailer to mount the generator, consider the following points:

- A. The trailer construction must be strong enough to support the generator.
- B. The design of the trailer must enable the trailer to remain stable during operation, and to resist tipping caused by generator starting and reflected load torque.

WARNING: PERSONAL INJURY & EQUIPMENT DAMAGE

Trailer may tip over and cause injuries if wheels are not spaced far enough apart.

- C. The trailer height and mounting position of the generator on the trailer should enable aligning the drive shaft (tumbling bar) in a straight or nearly straight line between the power take-off and generator input shafts. Misalignment must be less than 15 degrees during generator operation, even though the mechanical design of the tumbling bar would allow greater misalignment.
- D. The generator mounting area of the trailer bed should be flat. All four generator mounting pads must rest firmly on the trailer bed. Install shims if necessary to even out the bed under the mounting pads, then bolt the generator firmly in place.

ELECTRICAL CONNECTIONS

CAUTION:

Only qualified electricians should install electric wiring. Wiring must conform to all applicable national, state, and local codes. (Reference: National Fire Protection Association Manual No. 70, National Electrical Code.)

DANGER: PERSONAL INJURY

If the generator is to be used as a standby power source, a special disconnect switch must be installed to separate the generator and the commercial power lines. The disconnect must isolate the generator from the commercial power lines and the load when the generator is on standby, and must isolate the commercial power lines from the load and generator when the generator is supplying power.

A properly rated and installed double throw manual power isolation transfer switch must be used with a standby generator. The transfer switch isolates the load from the power line and allows you to safely operate your loads without endangering the power line repair crew.

The load, connected to the normal terminals of the transfer switch, is energized by the normal power line when the switch is in the normal position. The generator, connected to the emergency terminals of the switch, furnishes power when the switch is in the emergency mode position.

There are two ways to install a manual transfer switch. The first is to install the switch between the watt-hour meter and the normal distribution panel. As with any system you must install an entrance rated breaker before the manual transfer switch. The manual transfer switch must in all cases be equal to or greater than the rating of the entrance rated breaker.

The second way to install the system is to purchase and install an emergency distribution panel and move the circuits you wish to back up to the new distribution panel. In this case the manual transfer switch only has to be sized to the amperage of the circuit breaker in the main distribution panel that is feeding it.

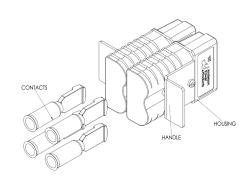
Before deciding which system to install, first determine which loads you can safely run on your PTO generator and the cost of buying a large manual transfer switch versus the cost of a smaller switch and the additional distribution panel.

The only assembly work required after unpacking the generator is to assemble the load disconnect plug, which is contained in a bag in the sub-pack carton packed in the generator crate.

The bag contains an instruction sheet, 2 plug bodies, four contacts, a handle and the hardware to assemble the disconnect plug. You will need to purchase the appropriate length of fine stranded copper wire for your application in order to complete the assembly of the disconnect plug.

The following wire sizes are recommended for each unit.

Model	AWG	Insulation
W70PTO	#1	Neoprene/THHN
W70PTOS	#1	Neoprene/THHN



WARNING: EQUIPMENT DAMAGE

Never use acid core solder. When soldering insure no excess solder runs down on the contact surface - Solder on the contact surface will not allow the contacts to mate properly causing them to burn up.

Each wire should be stripped back 7/8 of an inch and inserted into one of the contacts in the plug kit. You will then either need to solder them together using a good grade of resin core solder or they can be crimped with an appropriate compression crimper or both.

Approved crimping tools are:

- 1. Anderson Power Products
- 2. ETC Model HHS hydraulic crimper
- 3. ITT Blackburn No. 1640
- 4. Thomas & Betts #TBM5

To complete the assembly of the disconnect plug refer to the instruction sheet in the plug kit.

WARNING: ELECTRICAL SHOCK

During the next step, the load disconnect plug should not be plugged into its receptacle. Also, make sure that the equipment to which the plug leads (cables) are being connected is not energized (live).

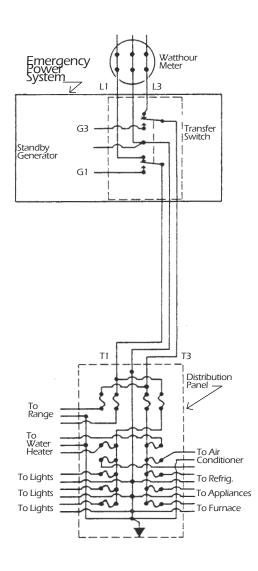
Strip the insulation off of the free end of each of the plug leads (cables) and connect them to the load transfer switch or directly to the load. IMPORTANT: When making standby service hook up, make sure load to be transferred to standby generator will not exceed generator rating.

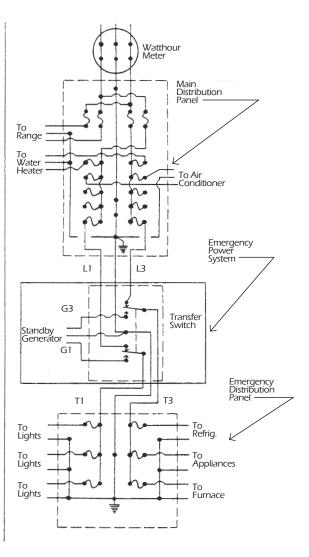
TYPICAL HOOK UP FOR SUPPLYING ALL CIRCUITS WITH EMERGENCY POWER

To Power Line Master Switch

TYPICAL HOOK UP FOR SUPPLYING ONLY ESSENTIAL CIRCUITS WITH EMERGENCY POWER

To Power Line Master Switch





OPERATION

OUTPUT POWER AVAILABLE AND LOAD DETERMINATION

Before using the generator, read and understand the following information.

Generator output current (amperage) is internally limited by three circuit breakers. If too much demand is placed on a generator output (if you try to drive too many motors with it, for example), one of the circuit breakers will trip, cutting off the output in order to protect the generator.

A 20 Amp push-to-reset circuit breaker protects the 120V duplex receptacle output circuit. 20 Amps is the total limit for both outputs of the duplex receptacle.

A large two pole switch type main circuit breaker protects the generator windings and output circuits, including the load disconnect receptacle outputs. The load disconnect receptacle is the largest gray receptacle on the generator output panel.

To aid in determining how much load can be applied to the generator, and how it should be distributed among the generator output receptacles, the following formulas may be useful. Get load voltages, current, and wattage from the nameplates on the equipment in the load.

Load current (in Amps) x Load voltage = Load wattage Amps x Volts = Watts Watt/1000 = kW Load wattage / Load voltage = Load current (in Amps) Example: 250W, 120V floodlight load: 250W / 120V = 2 Amps

NOTE:

Electric motors require more current to start than to run. Commonly, the current rating given on a motor nameplate is the full load (running) current required by the motor, not its starting current, which is a lot higher. Motor starting current requirements vary greatly, by motor size and type. Repulsion-induction type motors are the easiest to start, typically using 1 1/2 to 2 1/2 times as much current to start as to run. Capacitor type motors usually require 2 to 4 times as much current to start as to run. Split-phase type motors are the hardest to start, normally using 5 to 7 times as much current to start as to run.

PRE-START CHECKS

WARNING: PERSONAL INJURY:

When working on or around these generators, do NOT wear loose fitting clothing or any articles that may get caught in moving parts.

- 1. Visually inspect the generator. Check for:
 - a. Correct mounting.
 - b. Physical damage.
 - c. Debris in cooling vents and screens. (Could cause generator to overheat)

IMPORTANT:

The manufacturer recommends that, if the generator has been stored for any length of time, before using it, the operator remove the control box cover and cooling fan screen, then inspect the generator for rodent nests or other objects that could cause generator binding and/or overheating. See 'Cleaning' portion of the Maintenance section.

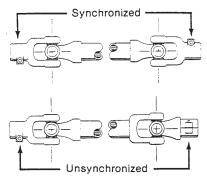
2. Check Gearcase oil level. (See drawing) Case should be filled with oil to plug marked 'OIL LEVEL'. Fill or remove oil as required.



NOTE: Either too little or too much oil can harm the equipment.

See 'Lubrication" portion of Maintenance for oil specifications.

3. Make sure the drive shaft (tumbling bar) is assembled with its universal joint knuckles "synchronized," as illustrated below. If knuckles are not synchronized, the bar will chatter when rotating, which will cause the generator output voltage to flicker. Drive shafts shipped new from WINCO are always synchronized and tethered so they can not be taken apart.



DANGER: PERSONAL INJURY:

Power take-off must be disengaged at this time.

4. Couple the tractor to the generator with the drive shaft (tumbling bar). Couple the tumbling bar to the generator input shaft first, then to the power take-off shaft. Check alignment, tractor, power take-off shaft (tumbling bar), and generator input shaft should form a straight (or nearly straight) line, with less than 5° misalignment between the tractor and generator input shafts. Misalignment will cause generator output voltage to flicker.

WARNING: PERSONAL INJURY:

Make sure that all tumbling bar lock pins are engaged and that all safety shields are in place before operating the PTO generator.

5. Make sure no binding exists in generator or gear box. If binding is found, locate the cause and correct it before proceeding.

6. Make sure that the electrical loads to be driven by the generator will not draw more current than the ratings of the generator receptacle or cord set which will supply the current.

7. Check all electrical connections in the system to be energized by the generator. Make sure the connections are correct and are tight.

8. Make sure all loads are turned off. Do not start the generator under load.

GENERATOR PROCEDURES

START UP

1. Set the manual transfer to mid or normal (up) position.

2. With the power take-off drive disengaged, start the engine which will drive the generator. Run the engine long enough to warm it up before proceeding, so that it will run smoothly and achieve full power under generator load.

3. With the engine idling, engage the power take-off drive.

4. Watch the frequency meter on the generator and slowly increase engine speed until the output reaches approximately 62 Hz for full loads.

5. Plug load cord set into receptacle. Place transfer switch in the emergency position.

6. Place the load circuit breaker in the "on" position. If the breaker trips, move manual transfer switch to "off" or normal position. Check for short circuit or grounded connection in the load cable to the double throw switch and repair. A breaker that trips from overload or short circuit must be reset by moving to "off" before re-closing.

7. With engine and generator running smoothly, switch on the electrical load while watching the frequency meter. Adjust engine throttle to keep generator output under load at 60 Hz. If engine is equipped with speed governor, it may automatically readjust the throttle as the load changes and keep the generator output at the proper level. However, some governors are not sensitive enough to maintain proper output under changing load, and in such cases the throttle will have to be manually readjusted.

NOTE: EQUIPMENT DAMAGE

If the load includes motors, turn them on one at a time, highest starting current motor first, next highest second, etc.

SHUTDOWN

- 1. Switch off electrical load.
- 2. Reduce Speed of engine driving generator to idle.
- 3. Disengage power take-off drive, and allow generator to coast to a stop.

WARNING: PERSONAL INJURY

Never try to stop the generator. Always let it coast until it stops.

- 4. Shut off the engine.
- 5. Disconnect the drive shaft (tumbling bar) power take-off end first, then the generator end.

MAINTENANCE

CAUTION: EQUIPMENT DAMAGE

Most electrical equipment in North America operates satisfactorily at frequencies between 59 and 61 Hz (cycles per second).Operating the generator at frequencies outside that range may cause damage to the generator and/or to electrical equipment driven by the generator.

GENERAL

Routine preventative maintenance minimizes costly repairs and generator downtime. Before each use, inspect the generator: gear case oil level should be correct, cooling vents and screens should be clear, and generator mounting hardware should be tight. Clean and inspect the generator after storing it for long periods, and after using it in extremely dusty conditions or in severe weather, such as rain or blowing snow.

LUBRICATION

The generator bearings are factory lubricated and sealed, and require no further lubrication.

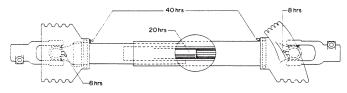
The splined generator input shaft should be cleaned and lubricated with a thin film of grease before and after each use of the generator.

The drive shaft (tumbling bar) requires greasing. Keep the universal joints in the coupling shaft free from grease and dirt buildup.

NOTE:

Do not over lubricate the universal joints.

See following illustration for recommended lubrication schedule for the coupling shaft.



Check the generator gear case oil level before each use of the generator. Maintain the oil level at oil level plug height. The generator is shipped with lubricant in the gearcase. Specifications for the gearcase lubricant are:

API Service: GL-5 Grade: SAE 85W-140 Amount: 1 Pint

CAUTION: EQUIPMENT DAMAGE

Do not overfill generator gearcase. Overfilling causes overheating and oil seal failure.

Change the oil at least once every six months. Change it

more often if you use the generator in bad weather. Use the following procedure to change the generator gearcase oil.

- 1. Remove gearcase breather. Soak breather in cleaning solvent, then allow to dry.
- 2. Remove oil level plug. See illustration.



- 3. Remove the oil drain plug, drain the oil into a clean oil resistant container, 1 quart or larger. Check the oil for metal. Fine metal dust in the oil does not indicate trouble, but metal chips do. Dismantle the gearcase and look for damaged gears if you find metal chips in the oil.
- 4. Replace the oil drain plug. Refill the gearcase through the breather port with new oil of the recommended type. Fill the case up to the oil level check plug height. About 1 pint.
- 5. Replace the oil level check plug.
- 6. Replace the breather.

CLEANING & INSPECTING THE GENERATOR

Use a vacuum cleaner or dry low pressure compressed air (regulated at 25-35PSI) to clean the generator periodically.

WARNING: EQUIPMENT DAMAGE

Do NOT clean the generator while it is running.

Proceed as follows:

- 1. Remove ventilated control box cover. Vacuum or blow vents and screen clear of dust or debris. Wash them down with cleaning solvent if necessary.
- 2. Remove cooling fan shroud. Vacuum or blow dust from screen and fan blades. Wipe them off with cleaning solvent if necessary.
- 3. Vacuum or blow dust and other debris from inside generator and control box.

CLEANING & INSPECTION

Use a vacuum cleaner or dry low pressure compressed air (regulated at 25-35 PSI) to clean the generator periodically.

WARNING:

Do NOT clean the generator while it is running.

Proceed as follows:

- 1. Remove control box cover. Vacuum or blow dust or debris from the control box. Inspect all wiring for correct routing, fraying insulation, and secure connections.
- 2. Remove end cover. Vacuum or blow dust and debris from the inside of the generator. Inspect wiring for loose connections, fraying insulation and correct wire routing.
- 3. Replace end cover and control box cover.

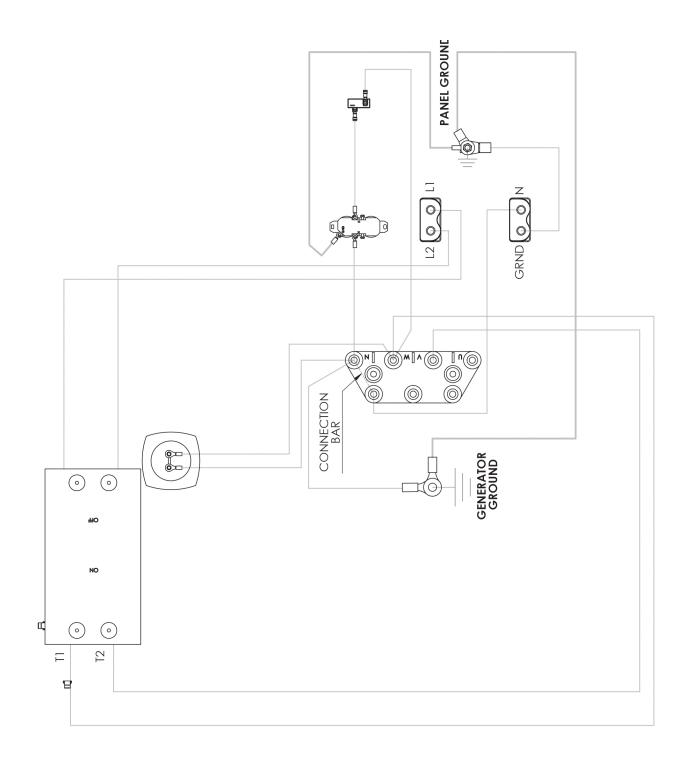
GENERATOR STORAGE

Before storing the generator, apply a heavy coat of grease to the splined input shaft. Store the generator in a sheltered area, where it is protected against snow, rain, and excessive dust.

TROUBLE SHOOTING TABLES

SYMPTOM	CAUSE(S)	CORRECTIVE ACTION
No output voltage	 Circuit breaker open Defective frequency meter Short circuit in the load 	 Reset circuit breakers, replace if defective Check output with another meter, replace meter if defective. Disconnect the load. Check voltage at receptacle cord
	4. Defective receptacles	set. Check motors, appliances, and load leads for short circuit. Repair short.4. Remove panel cover and check for voltage to the
	5. Loose (or broken) wires or connections in control box	receptacles. Replace defective receptacles. 5. Remove panel cover and check all wiring and connections.
	6. Defective rotating rectifier 7. Defective AVR 8. Shorted or open rotor	Tighten and/or repair where necessary. 6. Test rectifier. Replace if defective. 7. Repair or replace as required. 8. Measure rotor resistance. Replace rotor if open or
	9. Shorted or open stator	shorted.9. Measure between leads for open or short. Replaces stator if defective.
High voltage	1. Engine speed too fast. 2. Defective or misadjusted AVR	 Check engine speed for correct input RPM Adjust, repair, or replace as required
Low voltage	1. Engine speed too slow 2. Generator overloaded	 Check engine speed. Increase RPM if necessary. Reduce load if it is higher than the rated capacity of the generator. (see generator nameplate)
	 Inadequate engine horsepower. Defective or misadiusted AV/R 	 Generator requires 2 HP/1000 watt output. Obtain larger engine if necessary.
	4. Defective or misadjusted AVR	4. Repair, adjust, or replace as required.
Output voltage flickering or	1. Tumbling bar (shaft) misalignment	 Reduce tumbling bar misalignment to less than 15 degrees
fluctuation	 Engine governor may be worn or improperly adjusted. Set or repair defective governor. 	 Engine governor may be worn or improperly adjusted. Set or repair defective governor.
	 Loose connection in field circuit Tumbling bar U-Joints not synchronized 	 Check and tighten connections. Reassemble tumbling bar.
Excessive vibration	 Power take-off misalignment excessive Loose mounting nuts and bolts or hold down studs Universal joints in coupling shaft 	 Correct misalignment. It should be less than 15 degrees. Tighten mounting buts and bolts; repair hold down stud mountings. Repair or replace defective parts.
	worn or dry. 4. Defective bearings	4. Check for possible causes. Replace defective bearings.
Generator overheating	 Poor ventilation Generator overloaded Shorted turns in field or stator windings. 	 Clean ventilation and cooling fan screens. Reduce load, then check voltage and current. Replace defective components.
Oil Leak	 Loose plug in gearcase Defective seal, gasket, or plug in geargase 	1. Tighten plug. 2. Replace seal(s), gaskets or plugs. Maintain correct oil level.

WIRING DIAGRAM (BACK VIEW)





WINCO, Inc., warrants for thirty-six months from date of shipment, that it will repair or replace at its option, for the original user, the whole or any part of the product found upon examination, by WINCO at its factory at 225 South Cordova Avenue, Le Center, Minnesota, or by any factory-authorized service station, to be defective in material or workmanship under normal standby use (average less than 50 hours per month) and service.

For warranty service, return the product within 36 months from the date of purchase, transportation charges prepaid, to your nearest factory-authorized service station or the WINCO factory. THERE IS NO OTHER EXPRESS WARRANTY.

There is no other express warranty. To the extent permitted by law, any and all warranties, including those of merchantability and fitness for a particular purpose, are limited to 36 months from date of shipment, and liability for incidental or consequential damages or expenses is excluded. Some states do not allow limitations on the duration of an implied warranty, and some states do not allow the exclusion or limitation of incidental or consequential damages, so that above limitation or exclusion may not apply to you. This warranty gives you specific legal rights; you may have other rights which vary from state to state. Note: Some states do not allow limitation of incidental or consequential damages, so the allow limitation of incidental or states do not allow limitation on the duration of implied warranty gives you specific legal rights; you may have other rights which vary from state to state. Note: Some states do not allow limitation of incidental or consequential damages, so the allow limitation of incidental or states do not allow the exclusion or limitation of incidental or states do not allow the exclusion or limitation of incidental or you. This warranty gives you specific legal rights; you may have other rights which vary from state to state. Note: Some states do not allow limitation on the duration of implied warranty and some states do not allow the exclusion or limitation of incidental or you warranty and some states do not allow the exclusion or limitation of incidental or you specific legal rights which may vary from state to state.

EXCLUSIONS:

WINCO does not warrant drive lines, trailer tires, receptacles, or certain other component parts of the product installed by others, since such items are warranted by their manufacturers.

WINCO does not warrant modifications or alterations which were not made or authorized by the WINCO factory and which affect the stability or reliability of the product.

WINCO does not warrant products which have been exposed to misuse and/or negligence or have been involved in an accident.

WINCO does not warrant products which have been installed in such a manner as not to protect them from the adverse environmental conditions (water, mud, insects, etc.) or have not been kept clean.

WINCO reserves the right to change or improve its products without incurring any obligations to make such changes or improvements on products purchased previously.

This warranty is limited to bench labor and parts only, no allowance will be made for travel time, or removal and reinstallation of the PTO unit.