



*Cooling and Heating done Right!*

# 20ACH (R410A)

## Deluxe Portable Air Conditioner and Heat Pump

# OCEANAIRE



**SERVICE PARTS LIST**  
Effective: 02-11-2021

When ordering, please specify the **MODEL** and **SERIAL NUMBER** of the unit, to ensure accuracy.  
Need help identifying a part? Call our **KEEP COOL TEAM (847) 583-0311**

PART NO.	DESCRIPTION	20ACH	20ACH	20ACH	20ACH	20ACH	20ACH	20ACH	20ACH
		1211	1811	2412	3612	3632	3634	6012	6032

### ELECTRICAL COMPONENTS

<b>025-007</b>	Contactora, 30 Amp, 3-Pole, 208-240V Coil					✓	✓		✓	✓
<b>025-008</b>	Contactora, 40 Amp, 2-Pole, 208-240V Coil				✓			✓		
<b>025-045</b>	3-Phase Monitor (208-230V)					✓			✓	
<b>025-046</b>	3-Phase Monitor (460V)						✓			✓
<b>025-011</b>	Transformer, High Voltage, 2 KVA						✓			✓
<b>028-026</b>	LCDI Cord (5-15P), #30380550	✓								
<b>028-027</b>	LCDI Cord (5-20P), #30390005		✓							
<b>028-024</b>	LCDI Cord (6-20P), #30389503			✓						
<b>028-028</b>	LCDI Cord (6-30P), #30384012				✓					
<b>028-014</b>	Svc Cord, 8/3 (10ft) w/(6-50P) Plug							✓		
<b>028-016</b>	Cord Plug (L15-30P)					✓			✓	
<b>028-018</b>	Cord Cable SOW 10/4 (10 ft)					✓	✓		✓	✓
<b>028-029</b>	Cord Plug (L16-20P)						✓			✓
<b>SA029-002</b>	Condensate Tank Micro Switch Assembly	✓	✓	✓	✓	✓	✓			

### CONTROLS

<b>SA012-012</b>	Heat/Cool Thermostat Assembly ( <i>specify model/serial number when ordering</i> )	✓	✓	✓	✓	✓	✓	✓	✓	✓
<b>012-003</b>	Power Module/Circuit or Relay Board ( <i>specify model/serial number when ordering</i> )	✓	✓	✓	✓	✓	✓	✓	✓	✓
<b>012-004</b>	Remote Air Sensor (6 ft)	✓	✓	✓	✓	✓	✓	✓	✓	✓
<b>012-005</b>	Display Cable (6 ft)	✓	✓	✓	✓	✓	✓	✓	✓	✓
<b>066-014</b>	Hi-Pres. Cut-Out, Man. Reset, 600 PSI	✓	✓	✓	✓	✓	✓	✓	✓	✓
<b>068-007</b>	Reversing Valve - Small - V2-48060-200	✓	✓	✓						
<b>025-006</b>	Solenoid Coil, 115V	✓	✓							
<b>068-004</b>	Reversing Valve - Large - V4-412080-100				✓	✓	✓	✓	✓	✓
<b>025-004</b>	Solenoid coil, 230V			✓	✓	✓	✓	✓	✓	✓
<b>068-032</b>	Hot-Gas ByPass Valve HGBE1 90/120	✓								
<b>068-022</b>	Hot Gas Bypass Valve, HGBE-5		✓	✓	✓	✓	✓	✓	✓	✓



*Cooling and Heating done Right!*

# 20ACH (R410A)

## Deluxe Portable Air Conditioner and Heat Pump

# OCEANAIRE



**SERVICE PARTS LIST**  
Effective: 02-11-2021

When ordering, please specify the **MODEL** and **SERIAL NUMBER** of the unit, to ensure accuracy.  
Need help identifying a part? Call our **KEEP COOL TEAM (847) 583-0311**

PART NO.	DESCRIPTION	20ACH 1211	20ACH 1811	20ACH 2412	20ACH 3612	20ACH 3632	20ACH 3634	20ACH 6012	20ACH 6032	20ACH 6034
<b>AIR FILTERS (Black Poly)</b>										
030-034	Condenser Filter	✓								
030-040	Condenser Filter		✓	✓						
030-046	Condenser Filter				✓	✓	✓			
030-043	Condenser Filter							✓	✓	✓
030-033	Evaporator Filter	✓								
030-039	Evaporator Filter		✓	✓						
030-045	Evaporator Filter				✓	✓	✓			
030-042	Evaporator Filter							✓	✓	✓
<b>GRILLES</b>										
038-056	Condenser Return Grille	✓								
038-058	Condenser Return Grille		✓	✓						
038-060	Condenser Return Grille				✓	✓	✓			
038-061	Condenser Return Grille							✓	✓	✓
038-054	Evaporator Discharge Grille	✓								
038-057	Evaporator Discharge Grille		✓	✓						
038-036	Evaporator Discharge Grille				✓	✓	✓	✓	✓	✓
038-055	Evaporator Return Grille	✓								
038-059	Evaporator Return Grille		✓	✓						
038-040	Evaporator Return Grille				✓	✓	✓			
038-050	Evaporator Return Grille							✓	✓	✓
<b>CASTERS</b>										
011-005	4" Gray w/Brake (Front)	✓	✓	✓	✓	✓	✓			
011-006	4" Gray , Swivel (Rear)	✓	✓	✓	✓	✓	✓			
011-012	5" Gray w/Brake (Front)							✓	✓	✓
011-011	5" Gray, Swivel (Rear)							✓	✓	✓
011-025	5" Heavy Duty Black Caster, with Brake, Front (after Y1-42367)							✓	✓	✓
011-024	5" Heavy Duty Black Caster, Stationary, Rear (after Y1-42367)							✓	✓	✓



*Cooling and Heating done Right!*

# 2OACH (R410A)

## Deluxe Portable Air Conditioner and Heat Pump

# OCEANAIRE



**SERVICE PARTS LIST**  
Effective: 02-11-2021

When ordering, please specify the **MODEL** and **SERIAL NUMBER** of the unit, to ensure accuracy.  
Need help identifying a part? Call our **KEEP COOL TEAM (847) 583-0311**

PART NO.	DESCRIPTION	2OACH 1211	2OACH 1811	2OACH 2412	2OACH 3612	2OACH 3632	2OACH 3634	2OACH 6012	2OACH 6032	2OACH 6034
----------	-------------	---------------	---------------	---------------	---------------	---------------	---------------	---------------	---------------	---------------

### COILS

031-015	Evap Coil (1015)	✓								
031-039	Cond Coil (1039)	✓								
031-048	Evap Coil (3048)		✓	✓						
031-047	Cond Coil (3047)		✓	✓						
031-043	Evap Coil (3043)				✓	✓	✓			
031-045	Cond Coil (3045)				✓	✓	✓			
031-040	Evap Coil (3040)							✓	✓	✓
031-042	Cond Coil (3042)							✓	✓	✓

### BLOWER WHEEL & HOUSING

013-025	Blower Wheel 6-5/16" D x 6-7/8" W	E & C	E							
013-111	Blower Wheel 6-5/16" D x 6-7/8" W Fergas			E						
013-112	Blower Wheel 8" D X 8" W		C	C	E	E	E			
013-121	Blower Wheel 10" D X 10" W							E	E	E
013-126	Blower Wheel 10" D X 10" W							C	C	C
013-128	Blower Assembly (Wheel & Housing)	E & C	E							
013-129	Blower Assembly (Wheel & Housing)			E						
013-127	Blower Assembly (Wheel & Housing)		C	C	E	E	E			
013-037	Blower Assembly (Wheel & Housing)				C	C	C			
013-027	Blower Assembly (Wheel & Housing)							E	E	E
013-118	Blower Assembly (Wheel & Housing)							C	C	C

### FAN MOTORS

SA050-025	Fan Motor Assembly 7190-3398 (with capacitor 017-018)	C								
050-026	Fan Motor 7190-3425 (with capacitor)	E	E							
SA050-021	Fan Motor Assembly DF3G036N (with capacitor)		C							
050-031	Fan Motor DF2H014N			E						
050-035	Fan Motor 7185-0125			C	E	E	E			
SA050-034	Fan Motor Assembly 7126-4472 (with capacitor)				C	C	C	E&C	E&C	E&C

### CAPACITORS (for Motors)

017-008	Capacitor for Motor 7.5MFD 370V			E&C	E	E	E			
017-018	Capacitor for Motor 10MFD 370V	E&C	E							
017-022	Capacitor for Motor 6MFD 370V		C							
017-017	Capacitor for Motor 20MFD 370V				C	C	C	E&C	E&C	E&C



*Cooling and Heating done Right!*

# 20ACH (R410A)

## Deluxe Portable Air Conditioner and Heat Pump

# OCEANAIRE



**SERVICE PARTS LIST**  
Effective: 02-11-2021

When ordering, please specify the **MODEL** and **SERIAL NUMBER** of the unit, to ensure accuracy.  
Need help identifying a part? Call our **KEEP COOL TEAM (847) 583-0311**

PART NO.	DESCRIPTION	20ACH 1211	20ACH 1811	20ACH 2412	20ACH 3612	20ACH 3632	20ACH 3634	20ACH 6012	20ACH 6032	20ACH 6034
<b>COMPRESSORS</b>										
020-044	Compressor, 115V, GK102CAB (overload included)	✓								
020-045	Compressor, 115V, GKS134CA (overload included)		✓							
020-062	Compressor, 230V, GJS208KAA			✓						
020-079	Compressor, 230V, ZP31K5E-PFV-130 (order 021-016 Molded Plug as needed)				✓					
020-080	Compressor, 230V, 3Ø, ZP31K5E-TF5-130 (order 021-016 Molded Plug as needed)					✓				
020-081	Compressor, 460V, 3Ø, ZP31K5E-TFD-130 (order 021-017 Molded Plug as needed)						✓			
020-082	Compressor, 230V, ZP54K5E-PFV-130 (order 021-016 Molded Plug as needed)							✓		
020-083	Compressor, 230V, 3Ø, ZP54K5E-TF5-130 (order 021-016 Molded Plug as needed)								✓	
020-084	Compressor, 460V, 3Ø, ZP54K5E-TFD-130 (order 021-017 Molded Plug as needed)									✓
021-010	Mounting Kit (as needed)				✓	✓	✓	✓	✓	✓
<b>CAPACITORS (for Compressors)</b>										
017-029	Capacitor, 55 MFD 370V	✓								
017-005	Capacitor, 50 MFD 370V		✓							
017-002	Capacitor, 45 MFD 370V			✓	✓					
017-016	Capacitor, 80 MFD 370V							✓		
017-012	Hard Start Kit SPP-5 (*option)	*	*	*						
017-021	Hard Start Kit SPP-7S (*option)				✓			*		
<b>MISCELLANEOUS</b>										
023-013	5 gallon Condensate Tank - Rectangular	✓	✓	✓	✓	✓	✓			
023-008	Drip Tray (Front and Rear)	✓								
023-006	Drip Tray (Front and Rear)		✓	✓						
023-009	Drip Tray (Front)				✓	✓	✓			
023-010	Drip Tray (Rear)				✓	✓	✓			
023-010	Drip Tray (Front and Rear)							✓	✓	✓
042-014	Door Latch	✓	✓	✓	✓	✓	✓			
042-015	Black Pull Handle	✓	✓	✓	✓	✓	✓	✓	✓	✓
042-017	Soft Grip Handle (colors may vary)				✓	✓	✓	✓	✓	✓
057-008R	Replacement Condensate Pump only, 115V	✓	✓							
057-012R	Replacement Condensate Pump only, 230V			✓	✓	✓	✓	✓	✓	✓