



Cooling done Right!

20AC (R410A)

Deluxe Portable Spot Cooler (Air Cooled)

When ordering, please specify the **MODEL and SERIAL NUMBER** of the unit, to ensure accuracy.
Need help identifying a part? Call our **KEEP COOL TEAM (847) 583-0311**



SERVICE PARTS LIST
Effective: 02-11-2021

PART NO.	DESCRIPTION	20AC 1211	20AC 1811	20AC 2412	20AC 3612	20AC 3632	20AC 3634	20AC 6012	20AC 6032	20AC 6034
ELECTRICAL COMPONENTS										
025-007	Contactora, 30 Amp, 3-Pole, 208-240V Coil					✓	✓		✓	✓
025-008	Contactora, 40 Amp, 2-Pole, 208-240V Coil				✓			✓		
025-045	3-Phase Monitor (208-230V)					✓			✓	
025-046	3-Phase Monitor (460V)						✓			✓
025-011	Transformer, High Voltage, 2 KVA						✓			✓
028-026	LCDI Cord (5-15P), #30380550	✓								
028-027	LCDI Cord (5-20P), #30390005		✓							
028-024	LCDI Cord (6-20P), #30389503			✓						
028-028	LCDI Cord (6-30P), #30384012				✓					
028-014	Svc Cord, 8/3 (10ft) w/(6-50P) Plug							✓		
028-016	Cord Plug (L15-30P)					✓			✓	
028-018	Cord Cable SOW 10/4 (10 ft)					✓	✓		✓	✓
028-029	Cord Plug (L16-20P)					✓	✓		✓	✓
029-002	Condensate Tank Micro Switch Assy	✓	✓	✓	✓	✓	✓			
CONTROLS										
SA012-013	Cooling Thermostat Assembly (specify model/serial number when ordering)	✓	✓	✓	✓	✓	✓	✓	✓	✓
012-003	Power Module/Circuit or Relay Board (specify model/serial number when ordering)	✓	✓	✓	✓	✓	✓	✓	✓	✓
012-004	Remote Air Sensor (6 ft)	✓	✓	✓	✓	✓	✓	✓	✓	✓
012-005	Display Cable (6 ft)	✓	✓	✓	✓	✓	✓	✓	✓	✓
066-014	Hi-Pres. Cut-Out, Man. Reset, 600 PSI	✓	✓	✓	✓	✓	✓	✓	✓	✓
AIR FILTERS (1bhb)										
030-033	Evaporator Filter 11-1/2 X 17-7/8	✓								
030-034	Condenser Filter 15-1/2 X 15-3/4	✓								
030-039	Evaporator Filter 16-3/4 X 20-1/2		✓	✓						
030-040	Condenser Filter 19-3/4 X 23-1/4		✓	✓						
030-045	Evaporator Filter 23-3/4 X 20				✓	✓	✓			
030-046	Condenser Filter 23-3/4 X 27-3/4				✓	✓	✓			
030-042	Evaporator Filter 23-3/4 X 24-3/4							✓	✓	✓
030-043	Condenser Filter 23-3/4 x 29-3/4							✓	✓	✓
GRILLES										
038-054	Evap Discharge Grille 5-3/8 X 12	✓								
SA038-043	Evap Return Grille 11-1/2 x 17-7/8 w/frame	✓								
SA038-044	Cond Return Grille 15-1/2 X 15-3/4 w/frame	✓								
SA038-046	Evap Discharge Grille 8-1/2 X 13-3/4 w/frame		✓	✓						
SA038-047	Evap Return Grille 16-3/4 X 20-3/4 w/frame		✓	✓						
SA038-048	Cond Return Grille 19-3/4 x 23-1/4 w/frame		✓	✓						
038-036	Evap Discharge Grille 10-3/4 X 19				✓	✓	✓	✓	✓	✓
038-040	Evap Return Grille 19-3/4 X 23				✓	✓	✓			
SA038-041	Cond Return Grille 22-3/4 X 23 w/frame				✓	✓	✓			
038-050	Evap Return Grille 23-7/8 X 24-7/8							✓	✓	✓
SA038-038	Cond Return Grille 29-5/8 X 23-5/8 w/frame							✓	✓	✓
CASTERS										
011-005	4" Gray w/Brake	✓	✓	✓	✓	✓	✓			
011-006	4" Gray, Swivel	✓	✓	✓	✓	✓	✓			
011-012	5", Gray w/Brake							✓	✓	✓
011-011	5" Gray, Swivel							✓	✓	✓
COILS										
031-015	Evap Coil (1015)	✓								
031-039	Cond Coil (1039)	✓								
031-048	Evap Coil (3048)		✓	✓						
031-046	Cond Coil (3046)		✓	✓						
031-043	Evap Coil (3043)				✓	✓	✓			
031-044	Cond Coil (3044)				✓	✓	✓			
031-040	Evap Coil (3040)							✓	✓	✓
031-041	Cond Coil (3041)							✓	✓	✓



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PART NO.	DESCRIPTION	20AC 1211	20AC 1811	20AC 2412	20AC 3612	20AC 3632	20AC 3634	20AC 6012	20AC 6032	20AC 6034
BLOWER WHEEL & HOUSING										
013-025	Blower Wheel 6-5/16" D x 6-7/8" W	E & C	E							
013-111	Blower Wheel 6-5/16" D x 6-7/8" W Fergas			E						
013-112	Blower Wheel 8" D X 8" W		C	C	E	E	E			
013-121	Blower Wheel 10" D X 10" W							E	E	E
013-126	Blower Wheel 10" D X 10" W							C	C	C
013-027	Blower Assy 10-10T (Wheel & Housing)							E	E	E
013-037	Blower Assy 10-10T (Wheel & Housing)				C	C	C			
013-118	Blower Assy 10-10R (Wheel & Housing)							C	C	C
FAN MOTORS										
SA050-025	Fan Motor Assembly 7190-3398 (with capacitor)	C								
050-026	Fan Motor 7190-3425 (with capacitor)	E	E							
SA050-021	Fan Motor Assembly DF3G036N (with capacitor)		C							
050-031	Fan Motor DF2H014N			E						
050-035	Fan Motor 7185-0125			C	E	E	E			
SA050-034	Fan Motor Assembly 7126-4472 (with capacitor)				C	C	C	E&C	E&C	E&C
CAPACITORS (for Motors)										
017-008	Capacitor for Motor 7.5MFD 370V			E&C	E	E	E			
017-018	Capacitor for Motor 10MFD 370V	E&C	E							
017-022	Capacitor for Motor 6MFD 370V		C							
017-017	Capacitor for Motor 20MFD 370V				C	C	C	E&C	E&C	E&C
COMPRESSORS										
020-044	Compressor, 115V, GK102CAB (overload included)	✓								
020-045	Compressor, 115V, GKS134CA (overload included)		✓							
020-062	Compressor, 230V, GJS208KAA			✓						
020-079	Compressor, 230V, ZP31K5E-PFV-130				✓					
020-080	Compressor, 230V, 3Ø, ZP31K5E-TF5-130					✓				
020-081	Compressor, 460V, 3Ø, ZP31K5E-TFD-130						✓			
020-043	Compressor, 230V, ZP54K3E-PFV-230							✓		
020-049	Compressor, 230V, 3Ø, ZP54K3E-TF5-230								✓	
020-050	Compressor, 460V, 3Ø, ZP54K3E-TFD-230									✓
CAPACITORS (for Compressors)										
017-029	Capacitor, 55 MFD 370V	✓								
017-005	Capacitor, 50 MFD 370V		✓							
017-002	Capacitor, 45 MFD 370V			✓	✓					
017-016	Capacitor, 80 MFD 370V							✓		
017-012	Hard Start Kit SPP-5 (*option)	*	*	*						
017-021	Hard Start Kit SPP-7S (*option)				✓			*		
MISCELLANEOUS										
023-013	5 gallon Condensate Tank	✓	✓	✓	✓	✓	✓			
023-008	Drip Tray, 2-Tier	✓								
023-006	Drip Tray, 2-Tier		✓	✓						
042-014	Door Latch	✓	✓	✓	✓	✓	✓			
042-015	Black Pull Handle	✓	✓	✓	✓	✓	✓	✓	✓	✓
042-017	Soft Grip Handle (colors may vary)				✓	✓	✓	✓	✓	✓
057-008R	Replacement Condensate Pump, 115V	✓	✓							
057-012R	Replacement Condensate Pump, 230V			✓	✓	✓	✓	✓	✓	✓