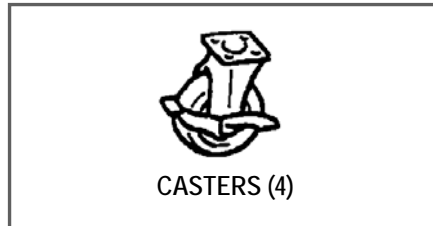


INSTALLATION MANUAL

Caster Kit (Part No.484709-0020)

FOR : Classic 60 for North America (Production Period: To Present)
50HE for Europe (Production Period: To Present)

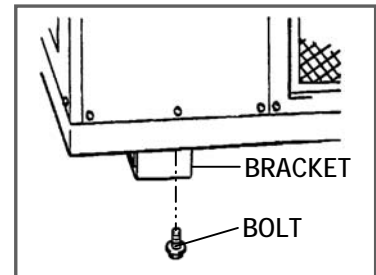
The caster kit consists of the following parts and quantities indicated in parenthesis.



Note : Casters are provided with locks to prevent movement after the unit is in place.

Installation Procedure

1. To remove the brackets from the unit
 - 1) Lift the unit with a hoist.
 - 2) Remove sixteen bolts and four brackets located at the bottom of the unit.



2. To install the casters to the unit
 - 1) Lock all four casters prior to the installation.
 - 2) Install four casters with sixteen bolts which were previously removed.
 - 3) Lower the unit carefully onto the ground.

