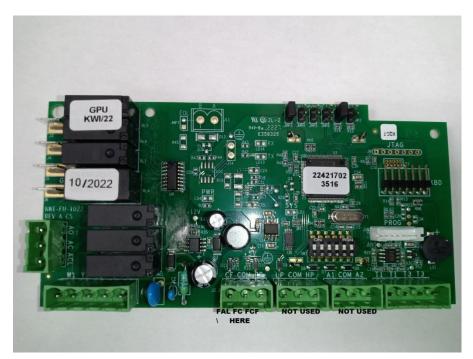
KK STAT22 SET UP FOR SAC STAT 2 REPLACEMENT



JUMPER ON C1-JUMPER ON 3SP (REMOVE JUMPER IF SINGLE SPEED)

DIP SWITCH 1 DOWN-DIP SWITCH 2 DOWN-DIP SWITCHES 3, 4 & 5 UP

DIP SWITCH 6 DOWN.

AO AC ACL CONNECT TO SAME-W1 Y2 Y1 C R TO SAME-CF COM CP CONNECT FAL FC FCF FROM OEM BOARD AND SWAP THE FAL AND FCF WIRES-LP COM HP NOT USED-A1 COM A2 NOT USED-T1 T3 SAME.

SYSTEM ALARM CF= CONDENSATE FULL- SYSTEM ALARM CP= HIGH PRESSURE, LOW PRESSURE OR CONDENSATE PUMP FAULT.