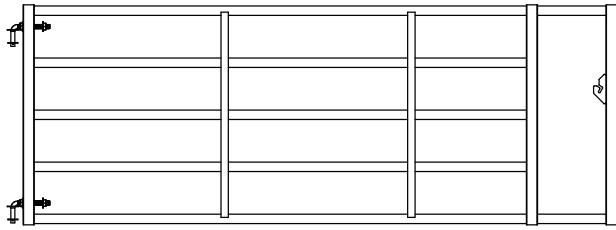


MAKE-A-GATE PASS THROUGH



WARRANTY

J&D Manufacturing warrants all products are free from defects in materials and workmanship under normal use for the period of one year from date of purchase. Our warranty does not cover normal or regular wear and tear. J&D Manufacturing can repair or replace at our option, any product or part of the product that is found to be defective. Our warranty applies to materials only, and does not include return freight, delivery, loss or damage to personal property, cost of removal or installation, any incidental or consequential damages or labor. This warranty does not apply to products which are misused, abused, altered, improperly installed or subject to negligence. All warranties must be approved through our warranty department. The original purchaser must present a copy of the invoice for the defective product. One year is our standard warranty unless specified on our literature or in the installation instructions or user manuals.

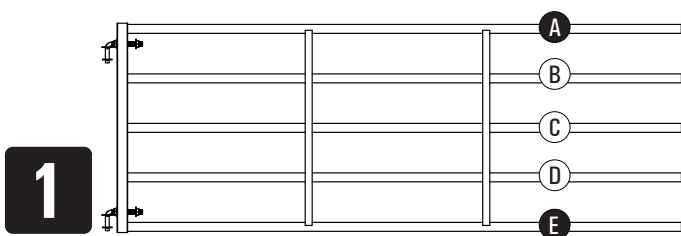
RECOMMENDED TOOLS FOR ASSEMBLY (NOT PROVIDED)

- Saw appropriate for cutting galvanized steel tubing
- Welder appropriate for welding galvanized steel OR drill with drill bit and appropriate hardware (not included)

INSTALLATION

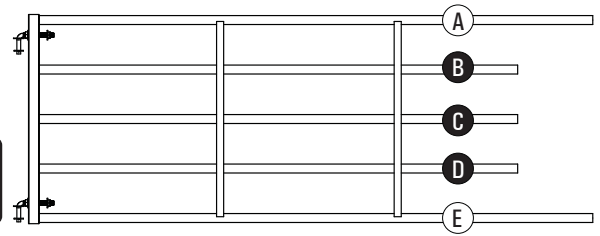
Please read over all instructions carefully before you begin. If you have any questions please call your local dealer, or contact J&D Manufacturing at 1-800-998-2398.

Cut tubes (A) and (E) to the desired length of required finished gate.



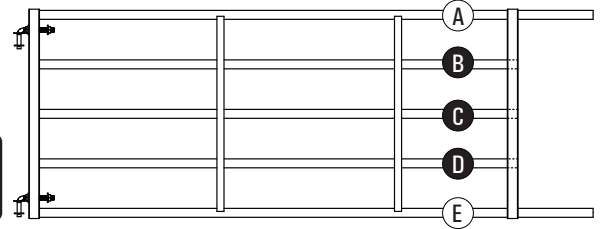
Cut tubes (B), (C) and (D) to the desired length to create the pass through opening size required for your needs.

2



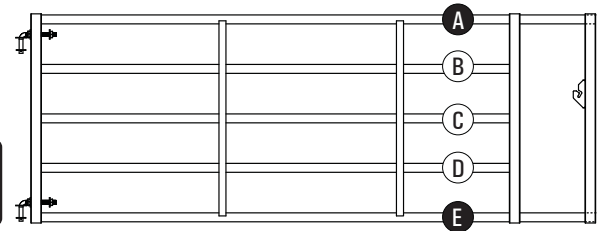
Slide the HGF365 upright over all tubes until (B), (C) and (D) tube ends are flush with edge of upright. Weld or bolt in place.

3



Slide the Make-A-Gate end upright over top and bottom tube until (A) and (E) tube ends are flush with edge of upright. Weld or bolt in place.

4



ALTERNATE INSTALLATION

Various opening sizes may be created by cutting alternate tubes in Step 2 of standard installation.

