

50" Cast Aluminum Prop Panel Fan

REPOSITION LARGE PULLEY

Note: The large pulley (sheave) has to be set "in-board" for shipping purposes and must be repositioned flush to the end of the shaft as shown below.

- 1) Disconnect power to motor
- 2) Loosen both set screws in pulley hub using a 5/32" (0.156") hex Allen wrench
- 3) Slide pulley out to the end of the shaft
 - A) Slide key in keyway slot with pulley hub
 - B) Pulley face must be flush to end of the shaft for correct belt alignment
- 4) Tighten both set screws to approximately 10lb-in torque
- 5) Manually turn sheave to verify belt alignment

