PRODUCT INFORMATION PACKET

Model No: ORM4688BF
Catalog No: ORM4688BF
4-in-1® Condenser Fan Motor, 1/3-1/8 HP, 1 Ph, 60 Hz, 460 V, 825 RPM, 1 Speed, 48 Frame, ENCLOSED

Nameplate Specifications

Output HP	1/3-1/8 Hp	Output KW	0.25 kW
Frequency	60 Hz	Voltage	460 V
Current	1.0 A	Speed	825 rpm
Service Factor	1	Phase	1
Duty	Air Over	Insulation Class	F
Frame	48	Enclosure	Totally Enclosed
Thermal Protection	Automatic	Ambient Temperature	70 °C
UL	Recognized	CSA	Y
CE	N	Number of Speeds	1

Technical Specifications

Electrical Type	Permanent Split Capacitor	Starting Method	Across The Line
Poles	8	Rotation	Reversible
Mounting	Extended Studs	Motor Orientation	Any
Drive End Bearing	Ball	Opp Drive End Bearing	Ball
Frame Material	Rolled Steel	Shaft Type	Double Flat
Overall Length	12.62 in	Frame Length	4.62 in
Shaft Diameter	0.500 in	Shaft Extension	6.5 in
Outline Drawing	ORM4688BF-S01	Connection Drawing	614131-242

GENERAL INFORMATION:

SHAFT RUNOUT: .001[.03] T.I.R. PER INCH LENGTH OF EXTENSION

BEARINGS: BALL

MOUNTING POSITION: ALL ANGLE

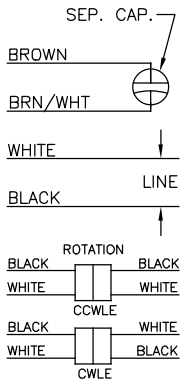
ELECTRICAL DATA:

OVERLOAD PROTECTOR: AUTOMATIC RESET (SENSATA 7AM 304)

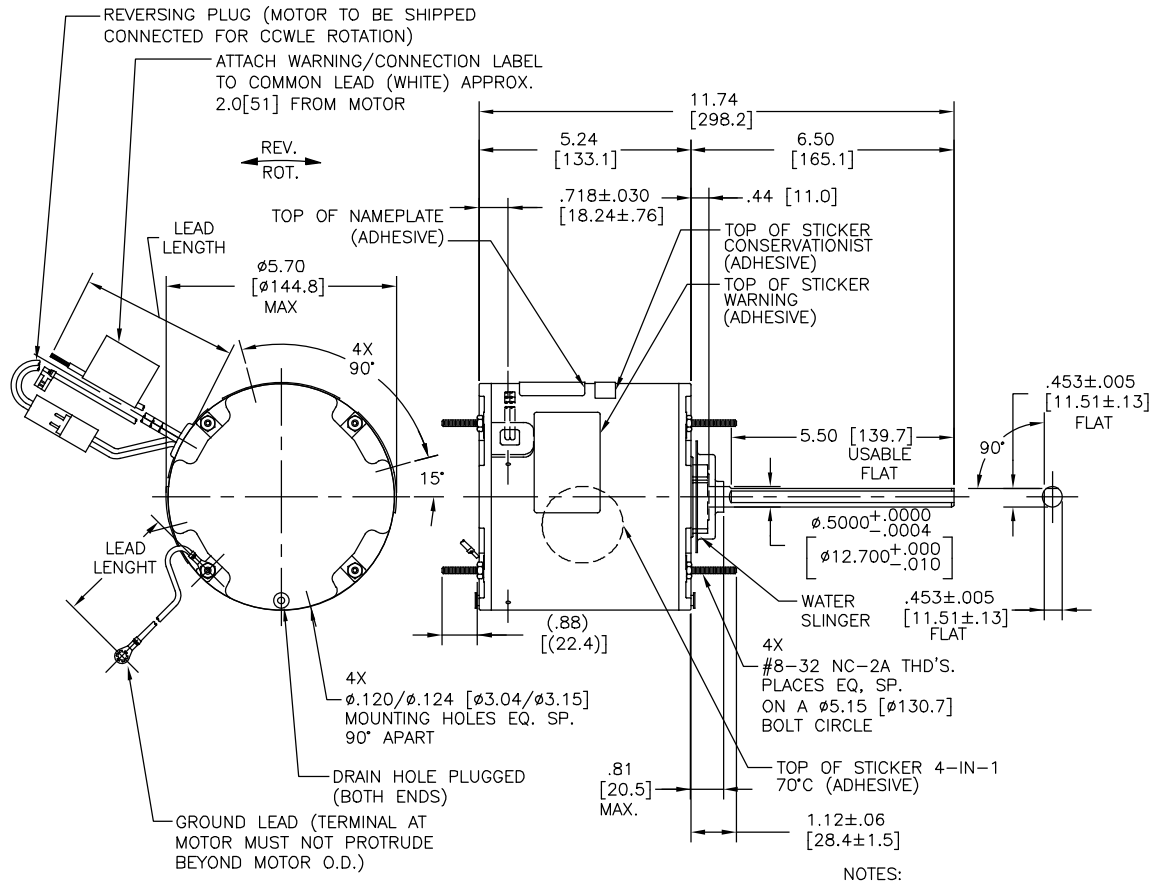
LINE LEADS: NO. 18 GA., .06[1.5] THK. XLP 125°C INSUL.

REVERSING LEADS: NO. 18 GA., .03[.8] THK. XLP 125°C INSUL.

GROUND LEAD: NO. 18 GA., .03[.8] THK. (GREEN) INSUL.

NAMEPLATE DATA:	EXTERNAL CONNECTION DIAGRAM
MODEL NO.: F48AB98A01 CUST. P/N: ORM4688BF HP: 1/3-1/8 ROT.: REVERSIBLE RPM: 825 TYPE: UF FRAME: 48 VOLTS: 460 PH: 1 AMPS: 1.0 HZ: 60 INS.: F AMB.: 70°C DUTY: AIR OVER CAP.: 7.5 MFD/370 V ENCL: ENCLOSED UL LOGO CSA LOGO THERMALLY PROTECTED	 614131-242

PERFORMANCE CURVE NO.	TORQUE @ 825 RPM (25°C)	APPROVED SAMPLE	UL COMPONENT FILE #	UL COMPONENT CCN #	CSA FILE #	CSA CLASS #
C0000066	35.9 OZ. FT.	0801374C	E46412	PRGY2	LR43341	4211-01



NOTES:
1. ATTACH INSTRUCTION SHEET 681572-003 ONTO SHAFT APPROX. 1.0[25] FROM WATER SLINGER(OR 69P9-3 ONLY USED IN MEXICO)
2. (4)SCREWS 615982-001 & (4) EXTRA HEX NUTS 7555A19H01 TO BE PUT IN A POLYBAG.

LEAD DATA		
GREEN (GROUND)	12.0/13.0 [305/330]	#10 EYELET
BLACK/WHITE	3.0/5.0 [76/127]	REVERSING PLUG
BROWN	47.5/51.5 [1206/1308]	.25[6.35] FLAG
BROWN/WHITE	47.5/51.5 [1206/1308]	.25[6.35] FLAG
WHITE	47.5/51.5 [1206/1308]	.50[12.7] SKIN
BLACK	47.5/51.5 [1206/1308]	.50[12.7] SKIN
COLOR	LENGTH	TERMINAL OR STRIP LENGTH

REGAL-BELOIT CORPORATION (RBC) PROVIDES TECHNICAL ASSISTANCE TO OUR CUSTOMERS IN SEVERAL AREAS. SINCE RBC DOES NOT RECEIVE ALL DATA CONCERNING THE USE AND APPLICATION OF THE MOTOR, THE SUITABILITY OF THE MOTOR FOR THE APPLICATION MUST BE DETERMINED BY THE CUSTOMER.

DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.

ENCLOSURE	
MAIN FRAME - OLE	ENCLOSED
END FRAME - OLE	ENCLOSED
MAIN FRAME - LE	ENCLOSED
END FRAME - LE	ENCLOSED

CUSTOMER	DISTRIBUTION SERVICE

DRAWING REVISION	REVISION BY	DATE
F	GEJUNE.ZHAO	05-23-2019
ECO	APPROVED BY	DATE
ECO-0166568	KEYUN.GONG	05-23-2019
ECO DESCRIPTION		
SEE ECO		

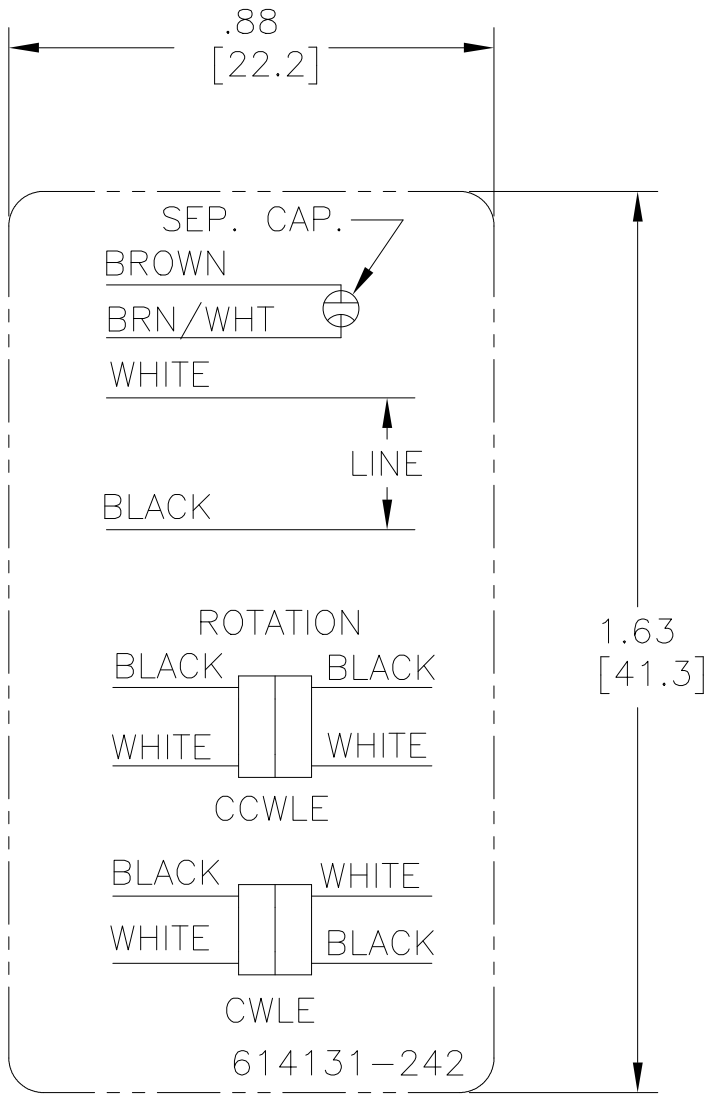
DRAWN BY:	A.NAJERA
DATE:	05-05-2011
APPROVED BY:	J.RUPERT
DATE:	05-05-2011
REFERENCE	-
THIRD ANGLE PROJECTION	

Regal Beloit America, Inc.

DESCRIPTION: MODEL-RFHP-48FR OUTLINE

MATERIAL: - PROCESS/FINISH: -

SIZE: C DWG NO: ORM4688BF SHEET: 1



NOTES:

1. FOR USE WITH 614129 NAMEPLATE BLANK
2. ——— - - ——— INDICATES DIMENSION LIMITS
3. DIE TO BE MADE FROM MASTER SUPPLIED BY REGAL REXNORD CORPORATION
4. DIE MUST PRODUCE A LEGIBLE IMPRESSION.

DRAWING REVISION	REVISION BY	DATE
H	J. RUPERT	03-16-2022
ECO	APPROVED BY	DATE
NMR-0213140	J. RUPERT	03-16-2022

ECO DESCRIPTION
REVISED FOR UP ISSUED

TOLERANCES UNLESS OTHERWISE SPECIFIED

DEC.	INCH	mm	ANGLE
.X	±0.1	[±2.5]	±0.5°
.XX	±0.02	[±0.51]	
.XXX	±0.005	[±0.127]	
.XXXX	±0.0005	[±0.0127]	

REMOVE BURRS & BREAK SHARP EDGES .003/.015 [.076/.381] X 45°
CORNER FILLETS R.02 [.51]
MACHINED SURFACES INCH 125 mm 3.2
mm SHOWN IN [BRACKETS]

DRAWN BY: YL
DATE: 04-15-2011
APPROVED BY: HZ
DATE: 04-15-2011
REFERENCE .
THIRD ANGLE PROJECTION

Regal Beloit America, Inc.

DESCRIPTION
CONNECTION DIAGRAM
EXTERNAL

MATERIAL . | PROCESS/FINISH .

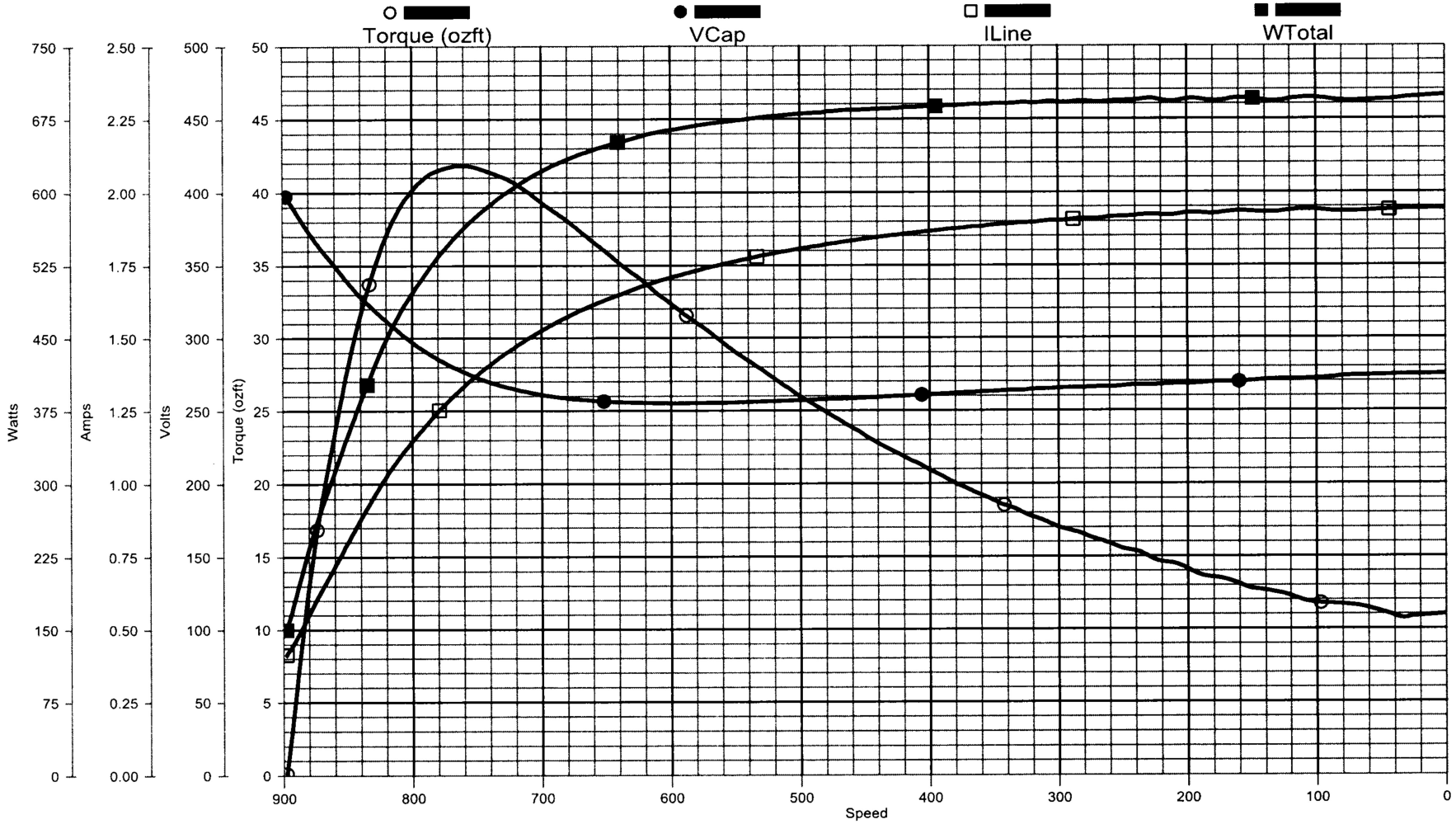
SIZE A | DWG NO 614131-242 | SHEET 1

AO Smith

C0000066

Performance Test Project: 0801374 (High Speed)

Thursday, October 30, 2008 05:13 AM



TRACKING #: 10071010
SBU: Heating & Air Cond
ENGINEER: C. BRANHAM
TECHNICIAN: DAN THOMPSON
TORQUE CELL: 250-1 inlb
NP RPM: 825
SPEEDS: 1
MOTOR #: 1
COMMENT 2:

CUSTOMER: DISTRIBUTION SERVICES
MODEL: 0801374C
FRAME: 48
PHASES: 1
VOLTS: 460.0
HERTZ: 60
RUN CAP: 7.50
COMMENT1:
COMMENT 3:

DESCRIPTION: SYNC-0
TYPE: PSC
BENCH: 1
HP: 0.33
ROTATION: CCW
BDT: 41.83
LRA: 1.94
LRT: 10.98
COMMENT 4:

Uncontrolled Copy

AO Smith

Performance Test Results For 0801374 (High Speed) 10-30-2008
05:13 am

TRACKING #:	10071010	CUSTOMER:	DISTRIBUTION SERVICES	DESCRIPTION:	SYNC-0
SBU:	Heating & Air Cond	MODEL:	0801374C	TYPE:	PSC
ENGINEER:	C. BRANHAM	FRAME:	48	BENCH:	1
TECHNICIAN:	DAN THOMPSON	PHASES:	1	HP:	0.33
TORQUE CELL:	250-1 inlb	VOLTS:	460.0	ROTATION:	CCW
NP RPM:	825	HERTZ:	60	BDT:	41.83
# SPEEDS:	1	RUN CAP:	7.50	LRA:	1.94
MOTOR #:	1	COMMENT1:		LRT:	10.98
COMMENT 2:		COMMENT 3:		COMMENT 4:	

Resistance:

	Start 03-02	Main1 01-02	
Spec	10.00	0.00	
Before	71.171	77.918	@24.1 °C
After	72.624	79.823	@24.2 °C

Friction: -1.8952 ozft @ 200 RPM
Friction + Wind: -2.8633 ozft @ 810 RPM
Inertia: 0.0455 ozft

Down Results (Torque In ozft):

% Load	Torque	RPM	VLine	VCap	VStart	ILine	IMain	IStart	WLine	WOut	% Eff	% PF	HP
NL	0.00	897.5	460.1	397.3	358.7	0.41	1.13	1.14	148.8	0.0	0.0	78.9	0.00
NP+60	9.55	885.0	460.4	380.0	357.5	0.51	1.00	1.08	209.4	75.0	35.8	89.2	0.10
NP-50*	16.13	875.0	460.2	366.8	355.5	0.60	0.93	1.05	255.3	125.2	49.1	92.5	0.17
NP+40	21.24	865.0	460.1	355.5	352.8	0.68	0.90	1.01	294.2	163.0	55.4	94.0	0.22
NP-25*	27.93	850.0	459.6	338.7	347.6	0.80	0.89	0.96	349.7	210.7	60.2	95.1	0.28
NP+20	29.87	845.0	459.6	333.4	345.7	0.84	0.89	0.95	367.5	224.0	60.9	95.2	0.30
NP	35.88	825.0	461.3	315.8	338.8	0.99	0.97	0.90	433.9	262.7	60.5	95.0	0.35
FL	38.00	815.2	462.0	308.2	335.0	1.06	1.02	0.88	461.8	274.9	59.5	94.3	0.37
NP-20	39.57	805.0	461.9	300.6	330.6	1.12	1.08	0.86	485.8	282.7	58.2	93.9	0.38
NP+25*	40.14	800.0	461.8	297.2	328.3	1.15	1.11	0.85	496.2	285.0	57.4	93.4	0.38
NP-40	41.30	785.0	461.5	288.1	321.7	1.22	1.20	0.82	525.0	287.7	54.8	93.2	0.39
NP+50*	41.65	775.0	461.4	283.0	317.4	1.27	1.25	0.81	541.9	286.4	52.9	92.5	0.38
NP-60	41.82	765.0	461.2	278.6	313.2	1.31	1.31	0.79	556.7	283.9	51.0	92.1	0.38
BDT	41.83	760.7	461.2	276.9	311.4	1.33	1.33	0.79	562.6	282.4	50.2	91.7	0.38
MT	41.83	760.7	461.2	276.9	311.4	1.33	1.33	0.79	562.6	282.4	50.2	91.7	0.38
NP-80	41.55	745.0	460.8	271.1	305.0	1.39	1.42	0.77	581.1	274.7	47.3	90.7	0.37
NP-100	40.85	725.0	460.8	265.8	297.7	1.46	1.51	0.76	601.5	262.8	43.7	89.4	0.35
NP-200	34.19	625.0	460.8	255.4	268.8	1.67	1.86	0.73	656.9	189.6	28.9	85.4	0.25
NP-300	27.51	525.0	460.8	256.2	249.4	1.79	2.06	0.73	677.2	128.2	18.9	82.1	0.17
HS	23.29	450.0	460.8	258.6	238.9	1.84	2.16	0.74	684.3	93.0	13.6	80.7	0.12
NP-400	22.09	425.0	460.7	259.8	235.7	1.85	2.19	0.74	685.7	83.3	12.1	80.5	0.11
PUT	10.71	33.1	460.8	274.3	204.2	1.94	2.39	0.78	695.7	3.1	0.5	77.8	0.00
LR	10.98	0.0	461.6	274.6	204.5	1.94	2.39	0.78	698.8	0.0	0.0	78.0	0.00

LRA=LOCKED ROTOR AMPS BDT =BREAKDOWN TORQUE MT=MAX TORQUE
LRT=LOCKED ROTOR TORQUE NP RPM=NAMEPLATE RPM

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AO Smith

Manual Test Results For 0801374 (High Speed) 10-30-2008
05:08 am

TRACKING #:	10071010	CUSTOMER:	DISTRIBUTION SERVICES	DESCRIPTION:	IDLE
SBU:	Heating & Air Cond	MODEL:	0801374C	TYPE:	PSC
ENGINEER:	C. BRANHAM	FRAME:	48	BENCH:	1
TECHNICIAN:	DAN THOMPSON	PHASES:	1	HP:	0.33
TORQUE CELL:	250-1 inlb	VOLTS:	460.0	ROTATION:	CCW
NP RPM:	825	HERTZ:	60	BDT:	0.00
# SPEEDS:	1	RUN CAP:	7.50	LRA:	0.00
MOTOR #:	1	COMMENT1:		LRT:	0.00
COMMENT 2:		COMMENT 3:		COMMENT 4:	

Resistance:

	Start	Main1	
	03-02	01-02	
Spec	10.00	0.00	
Results	71.053	77.792	@23.8 °C

VLine	VStart	VCap	ILine	IMain	IStart	WLine	TC01	TC02	TC03	TC04	Time
460.7	356.4	397.4	0.42	1.12	1.13	153.3	OPEN	OPEN	OPEN	OPEN	05:07:39 am

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Document Packet
for

MODEL-RFHP-48FR

ORM4688BF REV NC

CREATED 06/09/2022

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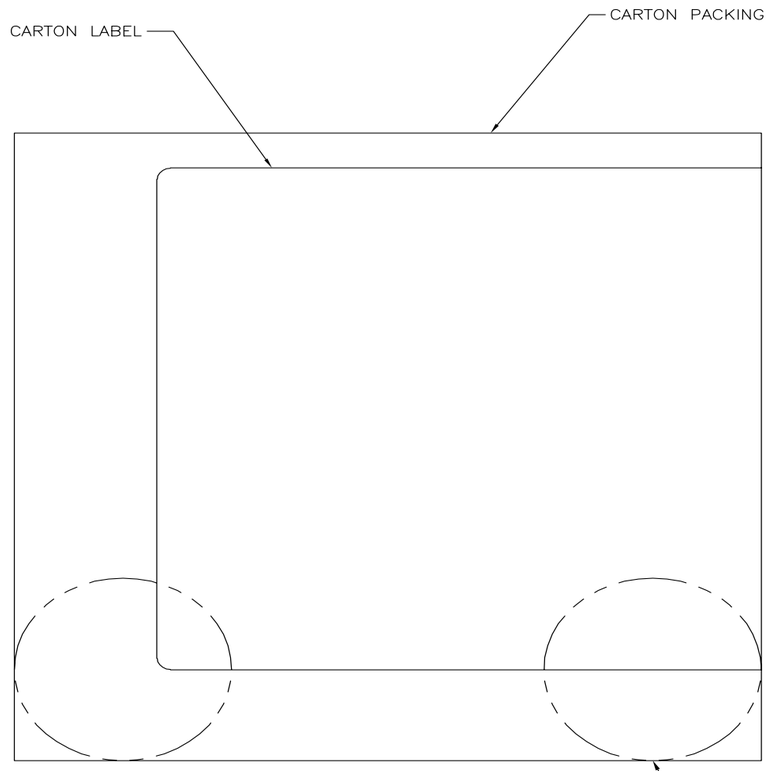
REV	ECO	REV BY	DATE	APPD	DATE
C	0029048	D.RODRIGUEZ	10-17-2012	J.HESS	10-17-2012



ATTACH STICKER ADHESIVE
ON LOWER RIGHT OR LEFT CORNER.
IT IS OKAY TO OVERLAP CARTON LABEL,
BUT SHOW AS MUCH AS POSSIBLE.
DO NOT COVER BAR CODE.
SEE BOM FOR STICKER PART NUMBER

GEOMETRIC CHARACTERISTICS & SYMBOLS
FLATNESS
STRAIGHTNESS
ANGULARITY
PERPENDICULARITY (SQUARENESS)
PARALLELISM
ROUNDNESS (CIRCULARITY)
CYLINDRICITY
PROFILE OF ANY SURFACE
PROFILE OF ANY LINE
RUNOUT
TRUE POSITION
CONCENTRICITY
SYMMETRY
ASME Y14.5M 1994

UNLESS OTHERWISE SPECIFIED
DIM. TOLERANCES ARE AS FOLLOWS:
X XX XXX XXXX
INCH ±.1 ±.02 ±.005 ±.0005
mm ±0.5 ±0.13 ±0.013
ANG. ±.50 DEG
REMOVE BURRS & BREAK SHARP EDGES:
INCH .003-.015 mm 0.1-0.4
CORNER FILLETS TO:
INCH .020 mm 0.5
MACHINE SURFACES:
INCH 125 mm 3.2
METRIC DIMS. SHOWN IN [BRACKETS]

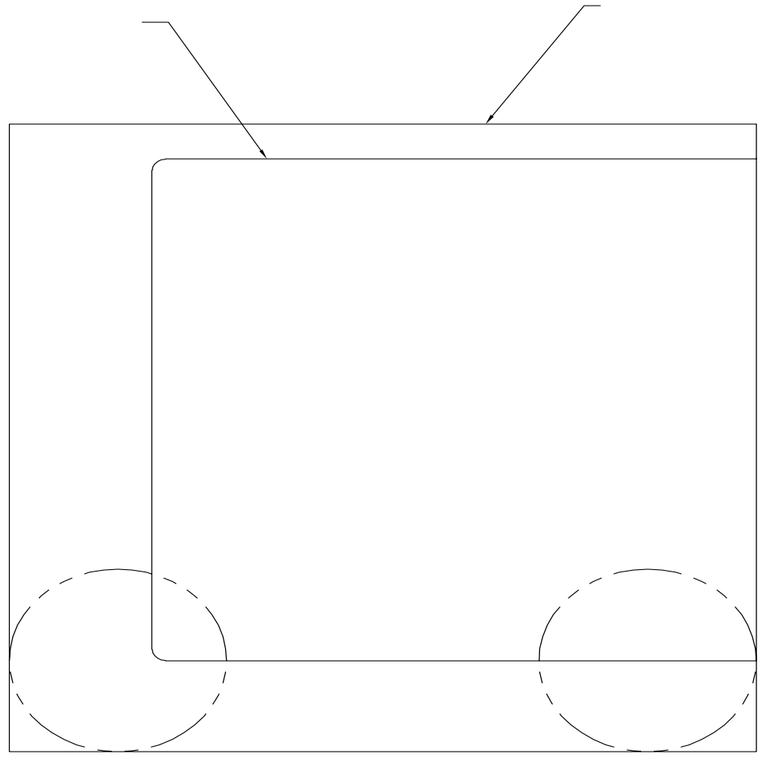
DR BY: GD	03-14-2007
APPD: DS	03-15-2007
THIRD ANGLE PROJECTION	EDS DATE 11-11-2011
	FORMAT REV H

REGAL-BELOIT CORPORATION

DESCRIPTION
STICKER
LOCATION DRAWING

SIZE	DWG NO	
C	1500124-001	
SCALE NONE		SHEET 1

REVISION:	ECO	REVISADO POR:	FECHA:	APROBADO POR:	FECHA:
C	0029048	D.RODRIGUEZ	10-17-2012	J.HESS	10-17-2012



CARACTERISTICAS DE GEOMETRIA Y SIMBOLOS
- PLANICIDAD
- RECTITUD
- ANGULARIDAD
- PERPENDICULARIDAD (A ESCUADRA)
- PARALELISMO
- REDONDEZ (CIRCULARIDAD)
- CILINDRICIDAD
- PERFIL DE CUALQUIER SUPERFICIE
- PERFIL DE CUALQUIER LINEA
- VARIACION
- POSICION REAL
- CONCENTRICIDAD
- SIMETRIA

ASME Y14.5M 1994

A MENOS QUE SE ESPECIFIQUE DE OTRA MANERA, LAS TOLERANCIAS DE LAS DIMS; SON LAS SIGUIENTES:

	X	XX	XXX	XXXX
PULG	±.1	±.02	±.005	±.0005
mm	±0.5	±0.13	±0.013	

ANG. ±.50 GRADOS
ELIMINAR REBABAS Y ORILLAS FILOSAS DEL BORDE.
PULG .003-.015 mm 0.1-0.4
FILETEAR ESQUINA: PULG .020 mm 0.5
MAQUINAR SUPERFICIES
PULG 125 mm 3.2
DIMS METRICAS MOSTRADAS [PARENTESIS]

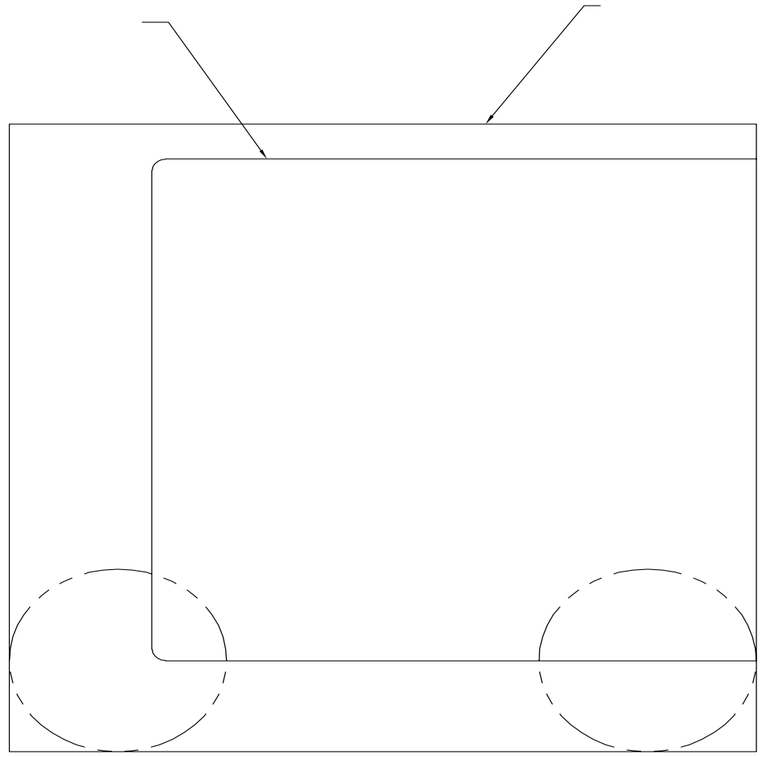
DIBUJADO POR: GD	03-14-2007	
APROBADO POR: DS	03-15-2007	
TERCER ANGULO DE PROYECCION	FECHA EDS: 11-11-2011	
	REV. FORMATO: H	

REGAL-BELOIT CORPORATION

DESCRIPCION: STICKER LOCATION DRAWING

TAMAÑO: C	NUMERO DE DIBUJO: 1500124-001	
ESCALA: NONE		HOJA: 1

版本	ECO	编制	日期	批准	日期
C	0029048	D.RODRIGUEZ	10-17-2012	J.HESS	10-17-2012



形位公差
- 平面度
- 直线度
- 倾斜度
- 垂直度
- 平行度
- 圆度
- 圆柱度
- 面轮廓度
- 线轮廓度
- 圆跳动
- 位置度
- 同轴度
- 对称度

ASME Y14.5M 1994

除另有注明
尺寸公差如下:

	X	XX	XXX	XXXX
英寸	±.1	±.02	±.005	±.0005
毫米	±0.5	±0.13	±0.013	

角度 ±.50 度
清理毛刺和尖棱
英寸 .003-.015 毫米 0.1-0.4
内圆角
英寸 .020 毫米 0.5
表面粗糙度
英制 125 米制 3.2
米制尺寸显示在[ ]

绘图: GD	03-14-2007	REGAL REGAL-BELOIT CORPORATION
批准: DS	03-15-2007	名称 STICKER LOCATION DRAWING
第三角投影	图纸格式发布日期 11-11-2011	图幅 C / 图号 1500124-001
	图纸格式版本 H	比例 NONE / 页号 1

REGAL

CREATED 06/09/2022

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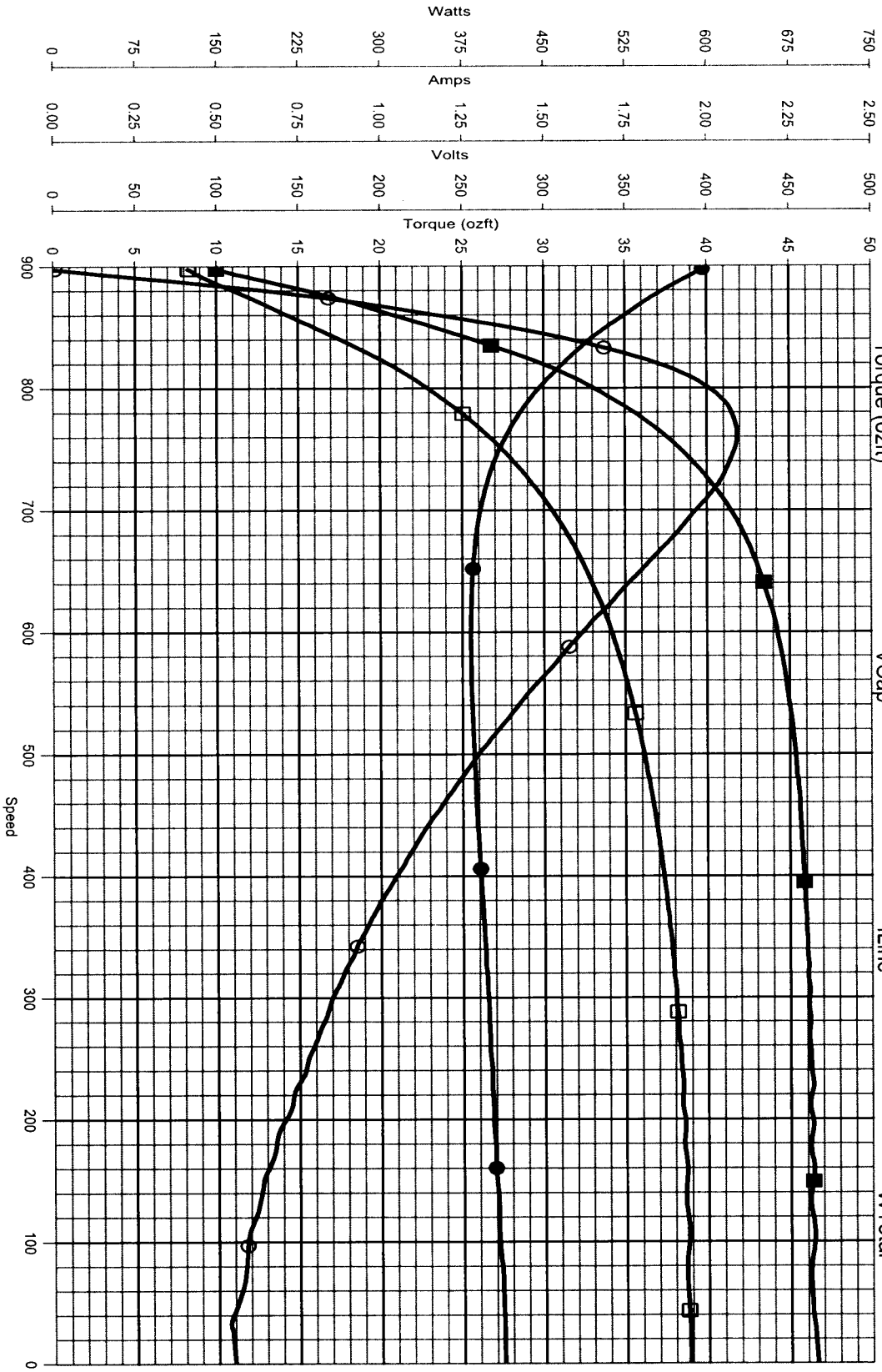
Performance Test Project: 0801374 (High Speed)

AO Smith

C0000066

Thursday, October 30, 2008 05:13 AM



TRACKING #: 10071010
SBU: Heating & Air Cond
ENGINEER: C. BRANHAM
TECHNICIAN: DAN THOMPSON
TORQUE CELL: 250-1 inlb
NP RPM: 825
SPEEDS: 1
MOTOR #: 1
COMMENT 2:

CUSTOMER: DISTRIBUTION SERVICES
MODEL: 0801374C
FRAME: 48
PHASES: 1
VOLTS: 460.0
HERTZ: 60
RUN CAP: 7.50
COMMENT1:
COMMENT 3:

DESCRIPTION: SYNC-0
TYPE: PSC
BENCH: 1
HP: 0.33
ROTATION: CCW
BDT: 41.83
LRA: 1.94
LRT: 10.98
COMMENT 4:

AO Smith

Performance Test Results For 0801374 (High Speed) 10-30-2008 05:13 am

TRACKING #:	10071010	CUSTOMER:	DISTRIBUTION SERVICES	DESCRIPTION:	SYNC-0
SBU:	Heating & Air Cond	MODEL:	0801374C	TYPE:	PSC
ENGINEER:	C. BRANHAM	FRAME:	48	BENCH:	1
TECHNICIAN:	DAN THOMPSON	PHASES:	1	HP:	0.33
TORQUE CELL:	250-1 inlb	VOLTS:	460.0	ROTATION:	CCW
NP RPM:	825	HERTZ:	60	BDT:	41.83
# SPEEDS:	1	RUN CAP:	7.50	LRA:	1.94
MOTOR #:	1	COMMENT1:		LRT:	10.98
COMMENT 2:		COMMENT 3:		COMMENT 4:	

Resistance:

	Start 03-02	Main1 01-02	
Spec	10.00	0.00	
Before	71.171	77.918	@24.1 °C
After	72.624	79.823	@24.2 °C

Friction: -1.8952 ozft @ 200 RPM
Friction + Wind: -2.8633 ozft @ 810 RPM
Inertia: 0.0455 ozft

Down Results (Torque In ozft):

% Load	Torque	RPM	VLine	VCap	VStart	ILine	IMain	IStart	WLine	WOut	% Eff	% PF	HP
NL	0.00	897.5	460.1	397.3	358.7	0.41	1.13	1.14	148.8	0.0	0.0	78.9	0.00
NP+60	9.55	885.0	460.4	380.0	357.5	0.51	1.00	1.08	209.4	75.0	35.8	89.2	0.10
NP-50*	16.13	875.0	460.2	366.8	355.5	0.60	0.93	1.05	255.3	125.2	49.1	92.5	0.17
NP+40	21.24	865.0	460.1	355.5	352.8	0.68	0.90	1.01	294.2	163.0	55.4	94.0	0.22
NP-25*	27.93	850.0	459.6	338.7	347.6	0.80	0.89	0.96	349.7	210.7	60.2	95.1	0.28
NP+20	29.87	845.0	459.6	333.4	345.7	0.84	0.89	0.95	367.5	224.0	60.9	95.2	0.30
NP	35.88	825.0	461.3	315.8	338.8	0.99	0.97	0.90	433.9	262.7	60.5	95.0	0.35
FL	38.00	815.2	462.0	308.2	335.0	1.06	1.02	0.88	461.8	274.9	59.5	94.3	0.37
NP-20	39.57	805.0	461.9	300.6	330.6	1.12	1.08	0.86	485.8	282.7	58.2	93.9	0.38
NP+25*	40.14	800.0	461.8	297.2	328.3	1.15	1.11	0.85	496.2	285.0	57.4	93.4	0.38
NP-40	41.30	785.0	461.5	288.1	321.7	1.22	1.20	0.82	525.0	287.7	54.8	93.2	0.39
NP+50*	41.65	775.0	461.4	283.0	317.4	1.27	1.25	0.81	541.9	286.4	52.9	92.5	0.38
NP-60	41.82	765.0	461.2	278.6	313.2	1.31	1.31	0.79	556.7	283.9	51.0	92.1	0.38
BDT	41.83	760.7	461.2	276.9	311.4	1.33	1.33	0.79	562.6	282.4	50.2	91.7	0.38
MT	41.83	760.7	461.2	276.9	311.4	1.33	1.33	0.79	562.6	282.4	50.2	91.7	0.38
NP-80	41.55	745.0	460.8	271.1	305.0	1.39	1.42	0.77	581.1	274.7	47.3	90.7	0.37
NP-100	40.85	725.0	460.8	265.8	297.7	1.46	1.51	0.76	601.5	262.8	43.7	89.4	0.35
NP-200	34.19	625.0	460.8	255.4	268.8	1.67	1.86	0.73	656.9	189.6	28.9	85.4	0.25
NP-300	27.51	525.0	460.8	256.2	249.4	1.79	2.06	0.73	677.2	128.2	18.9	82.1	0.17
HS	23.29	450.0	460.8	258.6	238.9	1.84	2.16	0.74	684.3	93.0	13.6	80.7	0.12
NP-400	22.09	425.0	460.7	259.8	235.7	1.85	2.19	0.74	685.7	83.3	12.1	80.5	0.11
PUT	10.71	33.1	460.8	274.3	204.2	1.94	2.39	0.78	695.7	3.1	0.5	77.8	0.00
LR	10.98	0.0	461.6	274.6	204.5	1.94	2.39	0.78	698.8	0.0	0.0	78.0	0.00

LRA=LOCKED ROTOR AMPS BDT =BREAKDOWN TORQUE MT=MAX TORQUE
LRT=LOCKED ROTOR TORQUE NP RPM=NAMEPLATE RPM

AO Smith

Manual Test Results For 0801374 (High Speed) 10-30-2008
05:08 am

TRACKING #:	10071010	CUSTOMER:	DISTRIBUTION SERVICES	DESCRIPTION:	IDLE
SBU:	Heating & Air Cond	MODEL:	0801374C	TYPE:	PSC
ENGINEER:	C. BRANHAM	FRAME:	48	BENCH:	1
TECHNICIAN:	DAN THOMPSON	PHASES:	1	HP:	0.33
TORQUE CELL:	250-1 inlb	VOLTS:	460.0	ROTATION:	CCW
NP RPM:	825	HERTZ:	60	BDT:	0.00
# SPEEDS:	1	RUN CAP:	7.50	LRA:	0.00
MOTOR #:	1	COMMENT1:		LRT:	0.00
COMMENT 2:		COMMENT 3:		COMMENT 4:	

Resistance:

	Start	Main1	
	03-02	01-02	
Spec	10.00	0.00	
Results	71.053	77.792	@23.8 °C

VLine	VStart	VCap	ILine	IMain	IStart	WLine	TC01	TC02	TC03	TC04	Time
460.7	356.4	397.4	0.42	1.12	1.13	153.3	OPEN	OPEN	OPEN	OPEN	05:07:39 am

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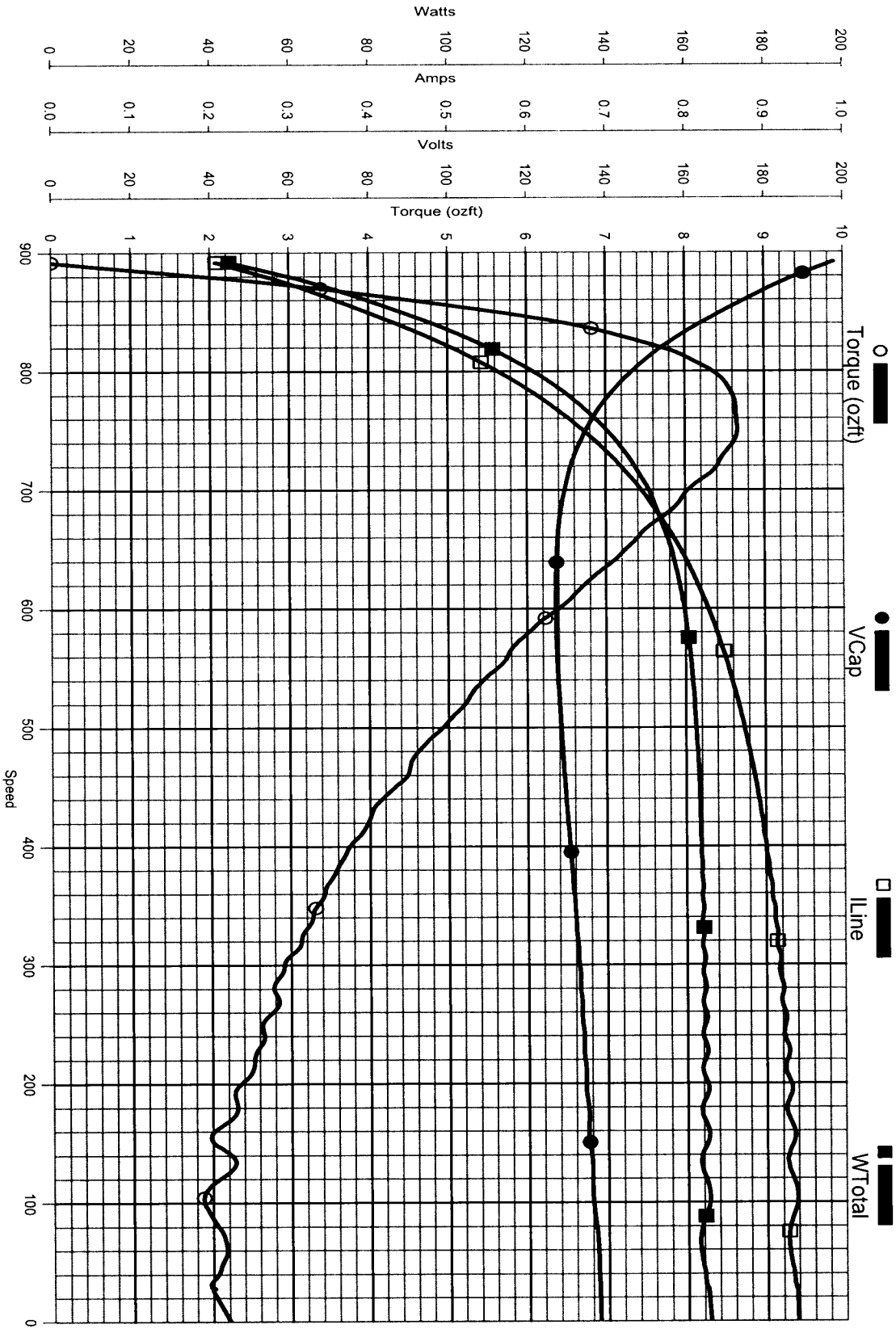
Performance Test Project: 0801374 (High Speed)

AO Smith

Thursday, October 30, 2008 05:16 AM



TRACKING #: 10071010
SBU: Heating & Air Cond
ENGINEER: C. BRANHAM
TECHNICIAN: DAN THOMPSON
TORQUE CELL: 250-1 inlb
NP RPM: 825
SPEEDS: 1
MOTOR #: 1
COMMENT 2:

CUSTOMER: DISTRIBUTION SERVICES
MODEL: 0801374C
FRAME: 48
PHASES: 1
VOLTS: 230.0
HERTZ: 60
RUN CAP: 7.50
COMMENT1:
COMMENT 3:

DESCRIPTION: SYNC-0
TYPE: PSC
BENCH: 1
HP: 0.13
ROTATION: CCW
BDT: 0.00
LRA: 0.94
LRT: 2.21
COMMENT 4:

AO Smith

Performance Test Results For 0801374 (High Speed) 10-30-2008 05:16 am

TRACKING #: 10071010
SBU: Heating & Air Cond
ENGINEER: C. BRANHAM
TECHNICIAN: DAN THOMPSON
TORQUE CELL: 250-1 inlb
NP RPM: 825
SPEEDS: 1
MOTOR #: 1
COMMENT 2:

CUSTOMER: DISTRIBUTION SERVICES
MODEL: 0801374C
FRAME: 48
PHASES: 1
VOLTS: 230.0
HERTZ: 60
RUN CAP: 7.50
COMMENT1:
COMMENT 3:

DESCRIPTION: SYNC-0
TYPE: PSC
BENCH: 1
HP: 0.13
ROTATION: CCW
BDT: 0.00
LRA: 0.94
LRT: 2.21
COMMENT 4:

Resistance:

	Start 03-02	Main1 01-02	
Spec	10.00	0.00	
Before	71.534	78.319	@24.2 °C
After	71.699	78.565	@24.2 °C

Friction: -1.8950 ozft @ 200 RPM
Friction + Wind: -2.7645 ozft @ 810 RPM
Inertia: 0.0433 ozft

Down Results (Torque In ozft):

% Load	Torque	RPM	VLine	VCap	VStart	ILine	IMain	IStart	WLine	WOut	% Eff	% PF	HP
NL	0.00	891.9	230.2	197.7	182.0	0.21	0.50	0.56	44.7	0.0	0.0	92.5	0.00
BDT	0.00	891.9	230.2	197.7	182.0	0.21	0.50	0.56	44.7	0.0	0.0	92.5	0.00
NP+60	1.06	885.0	229.9	192.2	181.6	0.24	0.46	0.55	53.4	8.3	15.6	96.8	0.01
NP-50*	2.69	875.0	229.9	184.5	180.1	0.29	0.43	0.53	65.4	20.9	31.9	98.1	0.03
NP+40	3.95	865.0	230.0	178.3	178.4	0.34	0.42	0.51	75.1	30.3	40.4	96.0	0.04
NP-25*	5.62	850.0	230.2	169.4	175.5	0.40	0.42	0.48	88.2	42.4	48.1	95.8	0.06
NP+20	6.10	845.0	230.2	166.6	174.5	0.42	0.43	0.47	92.3	45.7	49.6	95.5	0.06
NP	7.43	825.0	230.1	156.3	169.7	0.49	0.47	0.45	107.1	54.4	50.8	95.0	0.07
NP-20	8.21	805.0	230.0	148.4	164.9	0.55	0.53	0.42	119.1	58.6	49.2	94.2	0.08
NP+25*	8.35	800.0	230.0	146.7	163.8	0.56	0.54	0.42	121.7	59.3	48.7	94.5	0.08
NP-40	8.56	785.0	230.0	142.2	160.3	0.60	0.59	0.40	128.5	59.6	46.4	93.1	0.08
NP+50*	8.63	775.0	229.9	139.7	158.1	0.62	0.62	0.40	132.3	59.4	44.9	92.8	0.08
NP-60	8.64	765.0	229.9	137.5	155.9	0.64	0.64	0.39	135.7	58.7	43.2	92.2	0.08
MT	8.66	752.5	230.1	135.3	153.5	0.67	0.68	0.38	139.6	57.8	41.4	90.6	0.08
NP-80	8.64	745.0	230.1	134.1	152.1	0.68	0.70	0.38	141.7	57.1	40.3	90.6	0.08
NP-100	8.44	725.0	230.1	131.5	148.3	0.71	0.74	0.37	146.3	54.3	37.1	89.6	0.07
NP-200	6.81	625.0	230.3	127.2	133.8	0.81	0.91	0.36	158.2	37.8	23.9	84.8	0.05
NP-300	5.26	525.0	230.2	128.0	124.0	0.86	1.01	0.36	162.1	24.5	15.1	81.9	0.03
HS	4.32	450.0	230.1	129.4	118.7	0.89	1.06	0.37	163.3	17.3	10.6	79.7	0.02
NP-400	4.01	425.0	230.1	130.0	117.1	0.89	1.07	0.37	163.4	15.1	9.3	79.8	0.02
PUT	1.88	103.6	230.1	136.0	103.9	0.94	1.16	0.39	165.5	1.7	1.0	76.5	0.00
LR	2.21	0.0	230.5	137.7	101.4	0.94	1.17	0.39	165.6	0.0	0.0	76.4	0.00

LRA=LOCKED ROTOR AMPS BDT =BREAKDOWN TORQUE MT=MAX TORQUE
LRT=LOCKED ROTOR TORQUE NP RPM=NAMEPLATE RPM

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单相电机电气性能检测
Assembled Single Phase Motor Electrical Inspection

测试电压(V): Test Voltage(V):	460	转向: Rotation:	可逆转向 REV	EI0006173 MODEL:	ORM4688BF,ORM4688BU
测试频率(HZ): Test Frequency(HZ):	60	最低启动电压(V): Must start Volts(V):	290	发行日期: Issue Date:	2014/5/19
启动电容(μF): Start Cap. (MFD):	NA	运行电容(μF): Run Cap. (MFD):	7.5	满载电容电压(V): Full Load Vc(V):	--

		安培 Amperes		瓦特 Watts		扭矩(N.m) Torque (N.m)
接线方式 Connection	测试 Test	最小 Minimum	最大 Maximum	最大 Maximum	转/分钟 RPM	
高速	空载 No Load	0.40	0.46	162		
High Speed	满载 Full Load	0.94	1.09	456	818/833	3.040
	堵载 Locked				0	0.884
低速	空载 No Load					
Low Speed	满载 Full Load					
	堵载 Locked					

	在转速点的最小扭矩(N.m) Minimum Torque in N.m at Speed				
测试 Test	高速 High	中高速 Med-High	中速 Med	中低速 Med-Low	低速 Low
最大扭矩 Breakdown TQ	3.368	0.00	0.00	0.00	0.00
最小扭矩 Pull Up					

		最小 Miminum	最大 Maximum
开关速度(RPM) Switching Speed (RPM)	开 Open		
	关 Close		

保护器测试 Thermal Protector Testing					
保护器部件号: Protector part number:	680137-008		秒 Seconds		跳闸时 最大绕组温度
测试电压(V): Test Voltage(V):	480		最小 Minimum	最大 Maximum	Max. Winding Temp at Trip
测试频率(HZ): Test Frequency (HZ):	60	第一个周期 1st Cycle Trip	--	--	225℃

绝缘测试: Dielectric test:	2300 7.5	电压保持1秒钟(V) 测试开始和结束最大漏电流(mA)	Volts applied for 1 Second (mA) Leakage Max, Start and End of Test

其它备注: Additional Comments:	A:0326XXX, B:XXXXXXX, C:XXXXXXX, D:XXXXXXX,

Rev	日期Date	描述Description of Change	通知Notice
D			
C			
B	2017/3/15	Add model ORM4688BU	ECO-0119120
A	2014/5/19	首次发行Initial Issue	ECO-0050475

外部连接图表 External Connection Diagram	SEE OUTLINE

注意:数据为电机在25C时测得.接地线到定子铁芯或机壳的接触电阻最大0.05 (Ω).
看工程师的签名通知.

Notes: Data is with motor at 25C. Ground lead resistance to stator iron or mainframe to be 0.05 ohms maximum. See Notice for engineering signature.

REGAL

CREATED 06/09/2022

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单相电机电气性能检测
Assembled Single Phase Motor Electrical Inspection

测试电压(V): Test Voltage(V):	230	转向: Rotation:	可逆转向 REV	EI0006174 MODEL:	ORM4688BF,ORM4688BU
测试频率(HZ): Test Frequency(HZ):	60	最低启动电压(V): Must start Volts(V):	290	发行日期: Issue Date:	2014/5/19
启动电容(μF): Start Cap. (MFD):	NA	运行电容(μF): Run Cap. (MFD):	7.5	满载电容电压(V): Full Load Vc(V):	--

		安培 Amperes		瓦特 Watts		扭矩(N.m) Torque (N.m)
接线方式 Connection	测试 Test	最小 Minimum	最大 Maximum	最大 Maximum	转/分钟 RPM	
高速	空载 No Load	0.20	0.23	47		
High Speed	满载 Full Load	0.47	0.54	112	818/833	0.630
	堵载 Locked				0	0.178
低速	空载 No Load					
Low Speed	满载 Full Load					
	堵载 Locked					

	在转速点的最小扭矩(N.m) Minimum Torque in N.m at Speed				
测试 Test	高速 High	中高速 Med-High	中速 Med	中低速 Med-Low	低速 Low
最大扭矩 Breakdown TQ	0.697	0.00	0.00	0.00	0.00
最小扭矩 Pull Up					

		最小 Miminum	最大 Maximum
开关速度(RPM) Switching Speed (RPM)	开 Open		
	关 Close		

保护器测试 Thermal Protector Testing

			秒 Seconds		跳闸时 最大绕组温度
保护器部件号: Protector part number:	680137-008				
测试电压(V): Test Voltage(V):	240		最小 Minimum	最大 Maximum	Max. Winding Temp at Trip
测试频率(HZ): Test Frequency (HZ):	60	第一个周期 1st Cycle Trip	--	--	225℃

绝缘测试: Dielectric test:	2300 7.5	电压保持1秒钟(V) 测试开始和结束最大漏电流(mA)	Volts applied for 1 Second (mA) Leakage Max, Start and End of Test

其它备注: Additional Comments:	A:0326XXX, B:XXXXXXX, C, XXXXXXX, D, XXXXXXX,

Rev	日期Date	描述Description of Change	通知Notice
D			
C			
B	2017/3/15	Add model ORM4688BU	ECO-0119120
A	2014/5/19	首次发行Initial Issue	ECO-0050475

外部连接图表 External Connection Diagram	SEE OUTLINE

注意:数据为电机在25C时测得.接地线到定子铁芯或机壳的接触电阻最大0.05(Ω).
看工程师的签名通知.

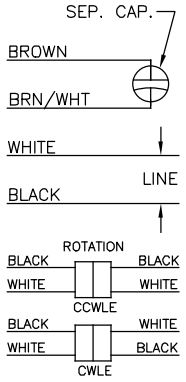
Notes: Data is with motor at 25C. Ground lead resistance to stator iron or mainframe to be 0.05 ohms maximum. See Notice for engineering signature.

GENERAL INFORMATION:

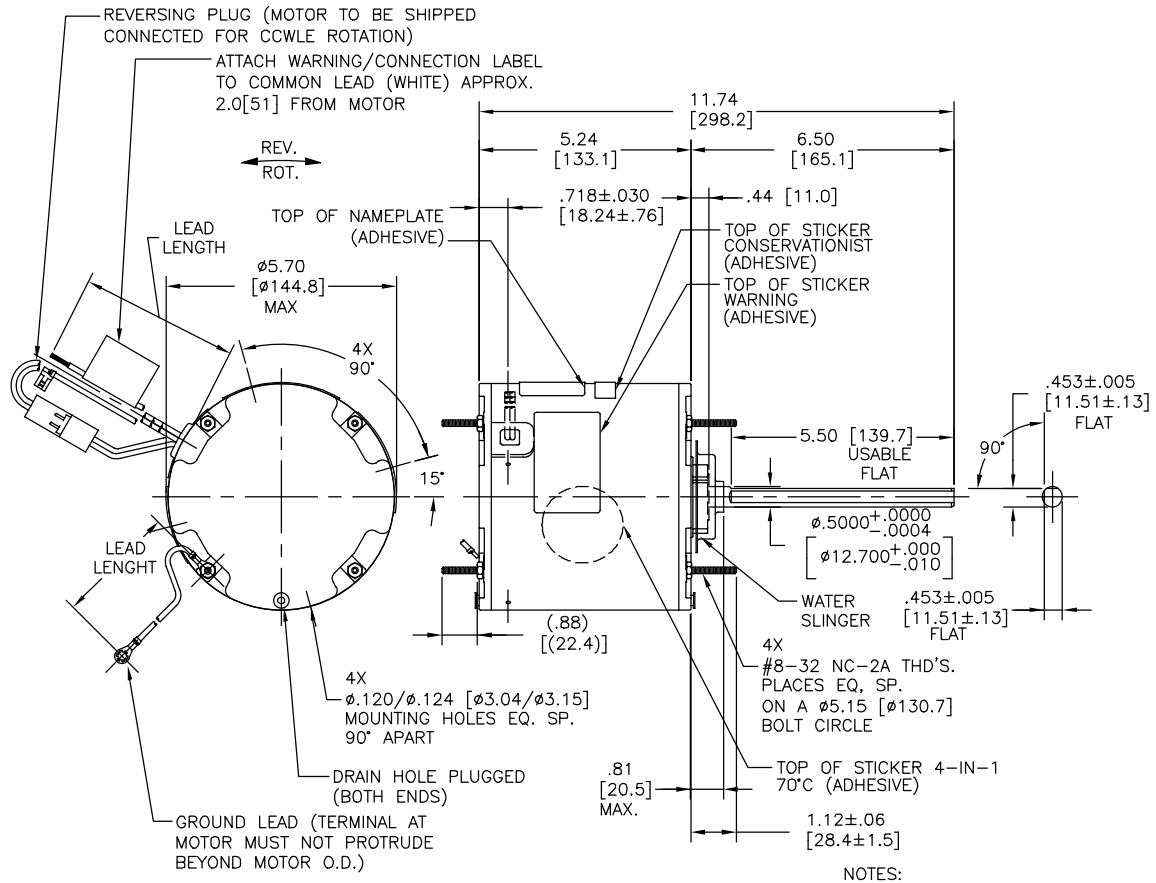
SHAFT RUNOUT:	.001[.03] T.I.R. PER INCH LENGTH OF EXTENSION
BEARINGS:	BALL
MOUNTING POSITION:	ALL ANGLE

ELECTRICAL DATA:

OVERLOAD PROTECTOR:	AUTOMATIC RESET (SENSATA 7AM 304)
LINE LEADS:	NO. 18 GA., .06[1.5] THK. XLP 125°C INSUL.
REVERSING LEADS:	NO. 18 GA., .03[.8] THK. XLP 125°C INSUL.
GROUND LEAD:	NO. 18 GA., .03[.8] THK. (GREEN) INSUL.

NAMEPLATE DATA:	EXTERNAL CONNECTION DIAGRAM
MODEL NO.: F48AB98A01 CUST. P/N: ORM4688BF HP: 1/3-1/8 ROT.: REVERSIBLE RPM: 825 TYPE: UF FRAME: 48 VOLTS: 460 PH: 1 AMPS: 1.0 HZ: 60 INS.: F AMB.: 70°C DUTY: AIR OVER CAP.: 7.5 MFD/370 V ENCL: ENCLOSED UL LOGO CSA LOGO THERMALLY PROTECTED	 614131-242

PERFORMANCE CURVE NO.	TORQUE @ 825 RPM (25°C)	APPROVED SAMPLE	UL COMPONENT FILE #	UL COMPONENT CCN #	CSA FILE #	CSA CLASS #
C0000066	35.9 OZ. FT.	0801374C	E46412	PRGY2	LR43341	4211-01



NOTES:
1. ATTACH INSTRUCTION SHEET 681572-003 ONTO SHAFT APPROX. 1.0[25] FROM WATER SLINGER(OR 69P9-3 ONLY USED IN MEXICO)
2. (4)SCREWS 615982-001 & (4) EXTRA HEX NUTS 7555A19H01 TO BE PUT IN A POLYBAG.

GREEN (GROUND)	12.0/13.0 [305/330]	#10 EYELET
BLACK/WHITE	3.0/5.0 [76/127]	REVERSING PLUG
BROWN	47.5/51.5 [1206/1308]	.25[6.35] FLAG
BROWN/WHITE	47.5/51.5 [1206/1308]	.25[6.35] FLAG
WHITE	47.5/51.5 [1206/1308]	.50[12.7] SKIN
BLACK	47.5/51.5 [1206/1308]	.50[12.7] SKIN
COLOR	LENGTH	TERMINAL OR STRIP LENGTH

LEAD DATA

REGAL-BELOIT CORPORATION (RBC) PROVIDES TECHNICAL ASSISTANCE TO OUR CUSTOMERS IN SEVERAL AREAS. SINCE RBC DOES NOT RECEIVE ALL DATA CONCERNING THE USE AND APPLICATION OF THE MOTOR, THE SUITABILITY OF THE MOTOR FOR THE APPLICATION MUST BE DETERMINED BY THE CUSTOMER.

DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.

MAIN FRAME - OLE	ENCLOSED
END FRAME - OLE	ENCLOSED
MAIN FRAME - LE	ENCLOSED
END FRAME - LE	ENCLOSED

ENCLOSURE

CUSTOMER	DISTRIBUTION SERVICE

DRAWING REVISION F	REVISION BY GEUNE.ZHAO	DATE 05-23-2019
ECO ECO-0166568	APPROVED BY KEYUN.GONG	DATE 05-23-2019
ECO DESCRIPTION SEE ECO		

DRAWN BY: A.NAJERA	DATE: 05-05-2011	
APPROVED BY: J.RUPERT	DATE: 05-05-2011	
REFERENCE -		
THIRD ANGLE PROJECTION	SIZE C	DWG NO ORM4688BF

Regal Beloit America, Inc.

DESCRIPTION: MODEL-RFHP-48FR OUTLINE

MATERIAL - | PROCESS/FINISH -

SHEET 1

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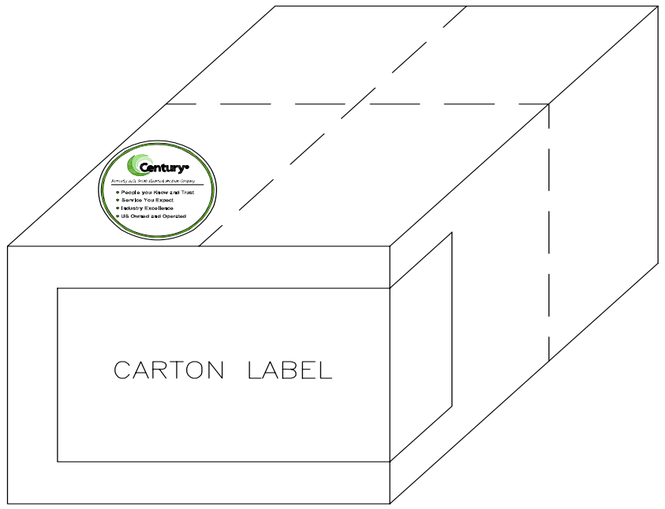
REV	ECO	REV BY	DATE	APPD	DATE
A	ECO-0026018	J.HESS	08-03-2012	J.RUPERT	08-03-2012



NOTES:
1. PLACE THE LABEL, 2516190-001, IN THE CORNER OF THE TOP LEFT FRONT END OF THE BOX.

GEOMETRIC CHARACTERISTICS & SYMBOLS
FLATNESS
STRAIGHTNESS
ANGULARITY
PERPENDICULARITY (SQUARENESS)
PARALLELISM
ROUNDNESS (CIRCULARITY)
CYLINDRICITY
PROFILE OF ANY SURFACE
PROFILE OF ANY LINE
RUNOUT
TRUE POSITION
CONCENTRICITY
SYMMETRY
ASME Y14.5M 1994

UNLESS OTHERWISE SPECIFIED
DIM. TOLERANCES ARE AS FOLLOWS:

	X	XX	XXX	XXXX
INCH	±.1	±.02	±.005	±.0005
mm	±0.5	±0.13	±0.013	

ANG. ±.50 DEG
REMOVE BURRS & BREAK SHARP EDGES:
INCH .003-.015 mm 0.1-0.4
CORNER FILLETS TO:
INCH .020 mm 0.5
MACHINE SURFACES:
INCH 125 mm 3.2
METRIC DIMS. SHOWN IN [BRACKETS]

DR BY: J.HESS 08-03-2012
APPD: J.RUPERT 08-03-2012
THIRD ANGLE PROJECTION
EDS DATE 11-11-2011
FORMAT REV H

REGAL-BELOIT CORPORATION

DESCRIPTION
PROCESS SPEC
LABEL LOCATION INSTRUCTIONS

SIZE A | DWG NO PS0912 | SCALE NONE | SHEET 1

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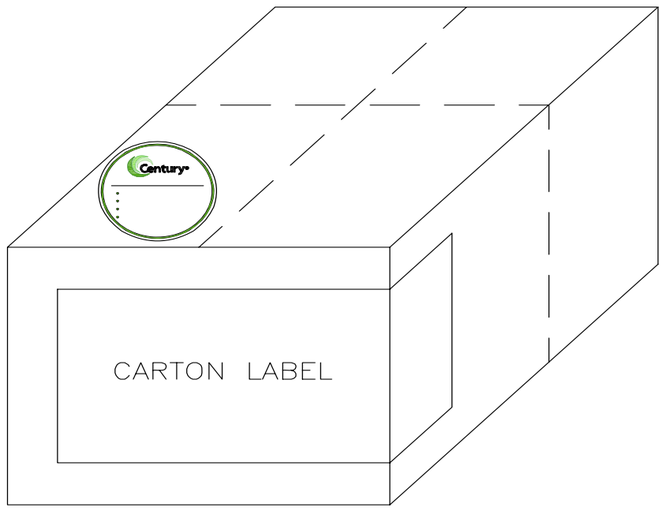
REVISION:	ECO	REVISADO POR:	FECHA:	APROBADO POR:	FECHA:
A	ECO-0026018	J.HESS	08-03-2012	J.RUPERT	08-03-2012



CARACTERISTICAS DE GEOMETRIA Y SIMBOLOS
- PLANICIDAD
- RECTITUD
- ANGULARIDAD
- PERPENDICULARIDAD (A ESCUADRA)
- PARALELISMO
- REDONDEZ (CIRCULARIDAD)
- CILINDRICIDAD
- PERFIL DE CUALQUIER SUPERFICIE
- PERFIL DE CUALQUIER LINEA
- VARIACION
- POSICION REAL
- CONCENTRICIDAD
- SIMETRIA

ASME Y14.5M 1994

A MENOS QUE SE ESPECIFIQUE DE OTRA MANERA, LAS TOLERANCIAS DE LAS DIMS; SON LAS SIGUIENTES:

	X	XX	XXX	XXXX
PULG	±.1	±.02	±.005	±.0005
mm	±0.5	±0.13	±0.013	

ANG. ±.50 GRADOS
ELIMINAR REBABAS Y ORILLAS FILOSAS DEL BORDE.
PULG .003-.015 mm 0.1-0.4
FILETEAR ESQUINA: PULG .020 mm 0.5
MAQUINAR SUPERFICIES
PULG 125 mm 3.2
DIMS METRICAS MOSTRADAS [PARENTESIS]

DIBUJADO POR: J.HESS — 08-03-2012
APROBADO POR: J.RUPERT — 08-03-2012
TERCER ANGULO DE PROYECCION
FECHA EDS: 11-11-2011
REV. FORMATO: H

REGAL-BELOIT CORPORATION

DESCRIPCION:
PROCESS SPEC
LABEL LOCATION INSTRUCTIONS

TAMAÑO: A
NUMERO DE DIBUJO: PS0912
ESCALA: NONE
HOJA: 1

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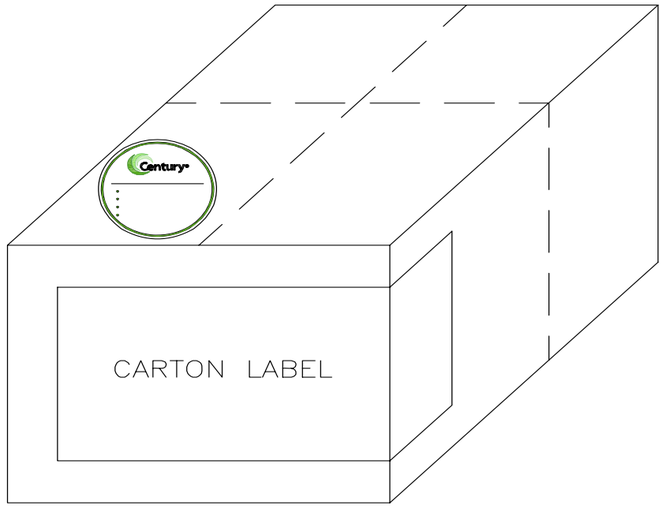
版本	ECO	编制	日期	批准	日期
A	ECO-0026018	J.HESS	08-03-2012	J.RUPERT	08-03-2012



形位公差
平面度
直线度
倾斜度
垂直度
平行度
圆度
圆柱度
面轮廓度
线轮廓度
圆跳动
位置度
同轴度
对称度
ASME Y14.5M 1994

除另有注明
尺寸公差如下：

	X	XX	XXX	XXXX
英寸	±.1	±.02	±.005	±.0005
毫米	±0.5	±0.13	±0.013	

角度 ±.50 度
清理毛刺和尖棱
英寸 .003-.015 毫米 0.1-0.4
内圆角
英寸 .020 毫米 0.5
表面粗糙度
英制 125 米制 3.2
米制尺寸显示在[ ]

绘图:	J.HESS	08-03-2012
批准:	J.RUPERT	08-03-2012
第三角投影		图纸格式发布日期 11-11-2011
		图纸格式版本 H

REGAL REGAL-BELOIT CORPORATION

名称
PROCESS SPEC
LABEL LOCATION INSTRUCTIONS

图幅	图号	
A	PS0912	
比例 NONE		页号 1

CREATED 06/09/2022

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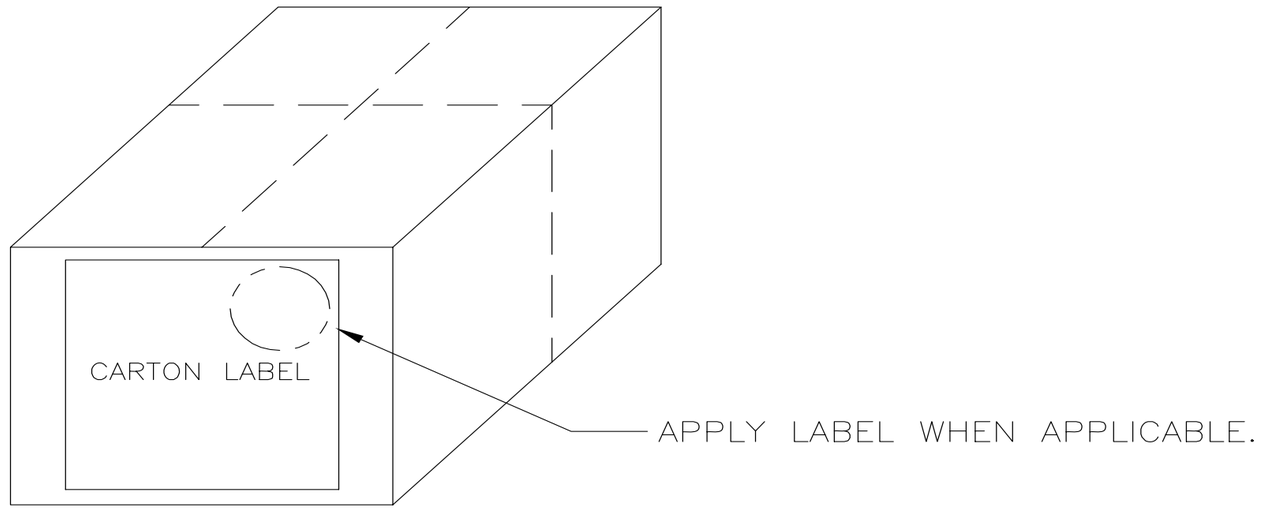
REV	ECO	REV BY	DATE	APPD	DATE
B	0039625	G. RODRIGUEZ	10-25-2013	TERESITA REYES	10-25-2013

APPLY ANY OF THE BELOW LISTED LABELS WHEN APPLICABLE. SEE BOM FOR USAGE.

2515052-001
2515054-001
2515055-001
2515058-001
2515058-002
2515058-003
2515058-004
2517563-001



NOTES:

1. PLACE LABEL ON TOP RIGHT CORNER OF CARTON LABEL.

GEOMETRIC CHARACTERISTICS & SYMBOLS
FLATNESS
STRAIGHTNESS
ANGULARITY
PERPENDICULARITY (SQUARENESS)
PARALLELISM
ROUNDNESS (CIRCULARITY)
CYLINDRICITY
PROFILE OF ANY SURFACE
PROFILE OF ANY LINE
RUNOUT
TRUE POSITION
CONCENTRICITY
SYMMETRY
ASME Y14.5M 1994

UNLESS OTHERWISE SPECIFIED
DIM. TOLERANCES ARE AS FOLLOWS:

	X	XX	XXX	XXXX
INCH	±.1	±.02	±.005	±.0005
mm	±0.5	±0.13	±0.013	

ANG. ±.50 DEG
REMOVE BURRS & BREAK SHARP EDGES:
INCH .003-.015 mm 0.1-0.4
CORNER FILLETS TO:
INCH .020 mm 0.5
MACHINE SURFACES:
INCH 125 mm 3.2
METRIC DIMS. SHOWN IN [BRACKETS]

DR BY: J.HESS 09-27-2013
APPD: T.RILEY 09-27-2013
THIRD ANGLE PROJECTION
EDS DATE
FORMAT REV H

REGAL-BELOIT CORPORATION

DESCRIPTION
PROCESS SPEC
LABEL LOCATION INSTRUCTIONS

SIZE A | DWG NO PS0928 | SCALE NONE | SHEET 1

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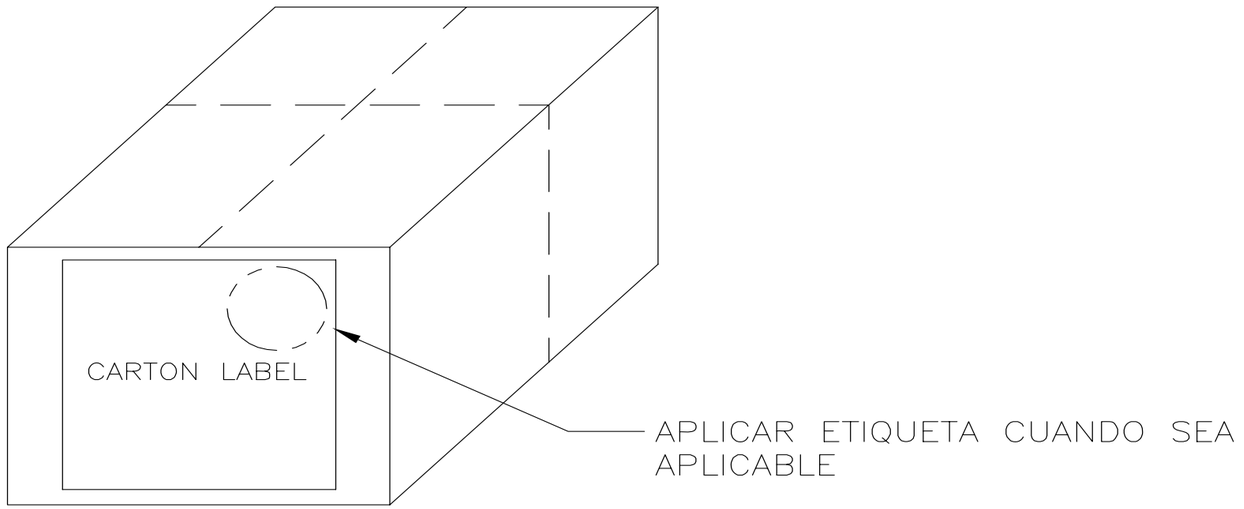
REVISION:	ECO	REVISADO POR:	FECHA:	APROBADO POR:	FECHA:
B	0039625	G. RODRIGUEZ	10-25-2013	TERESITA REYES	10-25-2013

APLICAR CUALQUIERA DE LAS ETIQUETAS QUE FIGURAN A CONTINUACION EN CASO DE QUE CORRESPONDAN. VER LISTA DE MATERIALES PARA SU USO.

2515052-001
2515054-001
2515055-001
2515058-001
2515058-002
2515058-003
2515058-004
2517563-001



NOTAS:

1. COLOCAR ETIQUETA EN LA PARTE SUPERIOR DERECHA DE LA ESQUINA DEL CARTON

CARACTERISTICAS DE GEOMETRIA Y SIMBOLOS
ASME Y14.5M 1994
- PLANICIDAD
- RECTITUD
- ANGULARIDAD
- PERPENDICULARIDAD (A ESCUADRA)
- PARALELISMO
- REDONDEZ (CIRCULARIDAD)
- CILINDRICIDAD
- PERFIL DE CUALQUIER SUPERFICIE
- PERFIL DE CUALQUIER LINEA
- VARIACION
- POSICION REAL
- CONCENTRICIDAD
- SIMETRIA

A MENOS QUE SE ESPECIFIQUE DE OTRA MANERA, LAS TOLERANCIAS DE LAS DIMS; SON LAS SIGUIENTES:

	X	XX	XXX	XXXX
PULG	±.1	±.02	±.005	±.0005
mm	±0.5	±0.13	±0.013	

ANG. ±.50 GRADOS
ELIMINAR REBABAS Y ORILLAS FILOSAS DEL BORDE.
PULG .003-.015 mm 0.1-0.4
FILETEAR ESQUINA: PULG .020 mm 0.5
MAQUINAR SUPERFICIES
PULG 125 mm 3.2
DIMS METRICAS MOSTRADAS [PARENTESIS]

DIBUJADO POR: J.HESS — 09-27-2013
APROBADO POR: T.RILEY — 09-27-2013
TERCER ANGULO DE PROYECCION
FECHA EDS:
REV. FORMATO: H

REGAL-BELOIT CORPORATION

DESCRIPCION:
PROCESS SPEC
LABEL LOCATION INSTRUCTIONS

TAMAÑO: A
NUMERO DE DIBUJO: PS0928
ESCALA: NONE
HOJA: 1